Maintenance Library

7260 Printer

Printer

Models 1 and 2

Parts Catalog

PREFACE

This Parts Catalog (PC) contains listings and illustrations of all replaceable assemblies, subassemblies and detail parts released on or before March 1, 1983 for the 3268 Printer, Models 1 and 2.

Fourth Edition (April 1983)

This edition of the 3268 Printer, Models 1 and 2, Form S131-0080-3 is a major revision of, and obsoletes Form S131-0080-2.

Information in this manual is subject to changes; any such changes will be reported in later revisions or Technical Newsletters.

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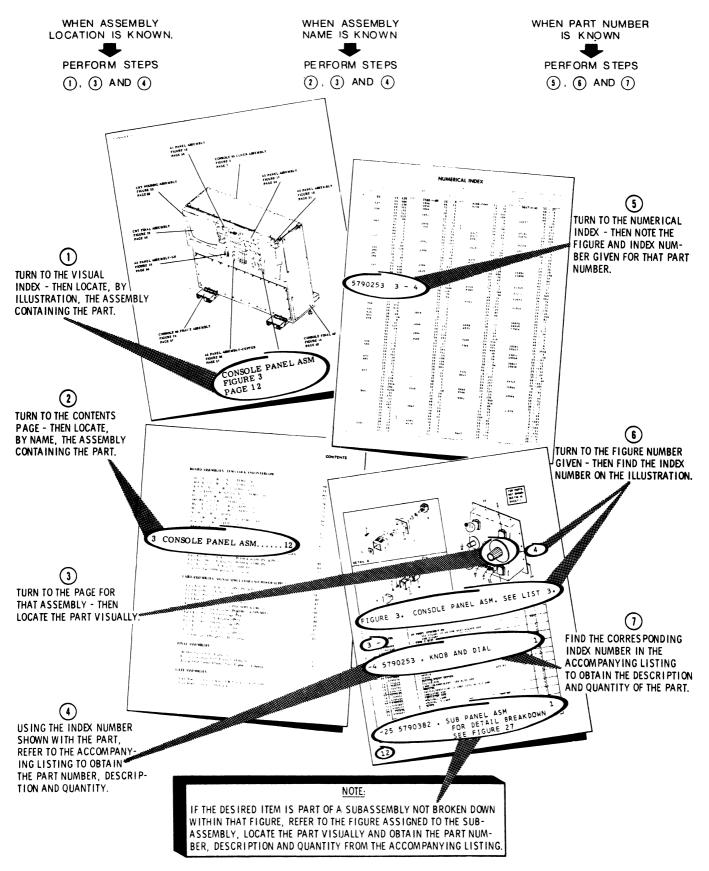
IBM has prepared this maintenance manual for the use of IBM customer engineers in the installation, maintenance, and repair of the specific machines indicated. IBM makes no representation that is suitable for any other purpose.

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HOW TO USE THIS PARTS CATALOG

HOW TO FIND PART INFORMATION:



- NO NO. When this notation appears in the Part No. column, it denotes a part or group of parts that have not been assigned a part number or which are not recommended for field replacement.
- NR This notation in the Part No. column denotes a part not recommended for field replacement.
- NP This notation in the Part No. or Description column indicates parts that are non-procurable. In these cases the next higher assembly should be ordered.
- AR The notation AR in the Units Per Asm. column indicates that the quantity of the part is used as required.
- SIMILAR ASSEMBLIES If two or more assemblies contain a majority of identical parts, they are combined in the same listing. Parts common to assemblies are illustrated and listed by one index number. Parts peculiar to one or the other of the assemblies are listed separately and identified either in the description of the part, or by a descriptive trailer line.

- REF The notation REF in the Units Per Asm. column indicates that the listing of the assembly is repeated and reference should be made to its previous listing for the quantity required.
- 7 INDENTURE The indentation of items under the numerals 1 through 4 at the head of the Description column shows the relationship between assemblies, subassemblies and detail parts. For example:

1 2 3 4

(No dot)
(One dot)
(One dot)
(Two dot)
(Two dot)
(Two dot)
(Three dot)

MAIN ASSEMBLY

Detail parts of main assembly

Assembly within main assembly

Detail part of one dot assembly

Assembly within one dot assembly

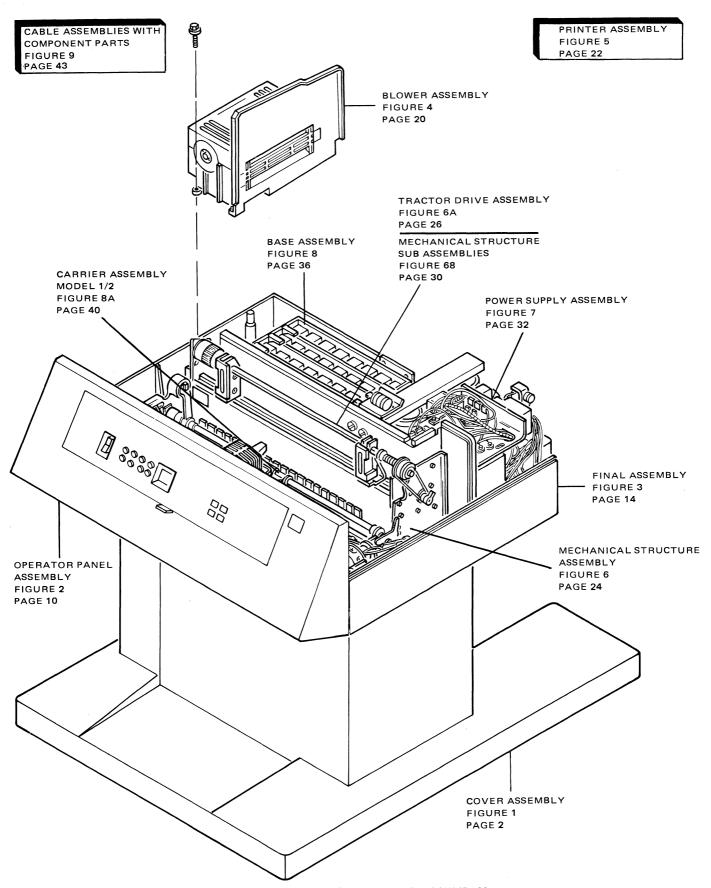
Detail parts of two dot assembly

ATT PT - This notation in the Description column is used to denote hardware that attaches assemblies, subassemblies and detail parts to the next higher assembly. The attaching hardware is listed immediately following the part to be attached.

	4					
FIGURE - INDEX NUMBER	PART PER NUMBER ASM.		PER	DESCRIPTION 1 2 3 4		
22 –	NO NO.		REF	TRANSPORT AND VACUUM ASSEMBLY		
1		ا ا) ~(5)	THIS ASSEMBLY CANNOT BE ORDERED FOR REPLACEMENT, SEE LIST 2-252 FOR NEXT HIGHER ASM		
- 1	1846187		1	DOOR ASSEMBLY, VACUUM COLUMN – MODS 6, 8		
- 1	1846188	(DOOR ASSEMBLY, VACUUM COLUMN – MOD 4 FOR DETAIL BREAKDOWN, SEE FIGURE 23A			
- 2	55918		5	► SCREW, MACH BD HD — 10-32 X 0.625 LG ATT PT		
- 3	45690		5	● WASHER, FL — 0.203 ID X 0.408 OD ATT PT		
- 4	2512946		AR	SHIM, DOOR VAC COLUMN 0.015 THK		
- 4	2512948	_	AR	SHIM, DOOR VAC COLUMN 0.030 THK		
- 5	1846100		AR PNEUMATIC HOSES TRANSPORT ASSEMBLY FOR DETAIL BREAKDOWN, SEE FIGURE 24			
- 9	2523727	NP	1 Y	DISC, DECORATIVE		
- 10	1767707		1	• COVER		
- 11	322562		3	SCREW, BD HD — 10-32 X 2.000 INCHES LG ATT PT		
- 12	1767705		1	• CAM		
- 13	1766920		1	 SPRING, COMP 1.190 OD X 2.750 LG 		
- 14	1767720		1	HUB ASM		
- 15	356742	(.	$\frac{3}{2}$	● CLAMP, 0.375 ID X 0.173 MTG HOLE		
– 16	5489002	>	3	● ● SCREW, MACH BD HD — 6-32 X 0.250 LG ATT PT		
- 17	1090873	*	6	● LOCKWASHER, SPLIT — 0.168 ID X 0.296 OD ATT PT		
- 18	1767703	NR	3	ROLLER, TRIPLE		
- 19	1767711	NR	3	ROLLER, SINGLE		

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VISUAL INDEX I. 3268 PRINTER ASSEMBLY

CATALOG SECTION

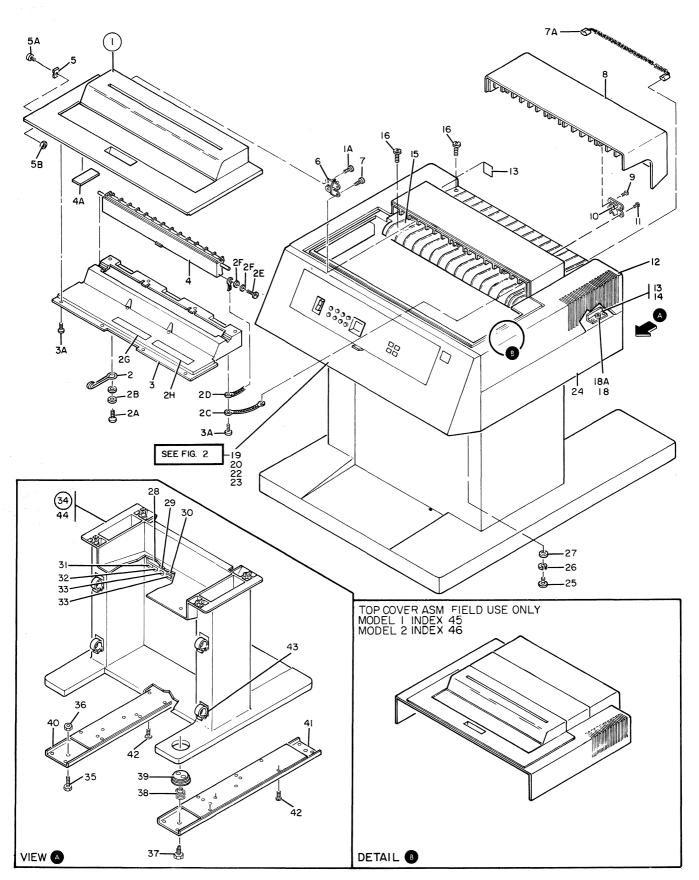


FIGURE 1. COVER ASSEMBLY. SEE LIST 1.

COVER ASSEMBLY

FIGURE-	PART	UNITS		
INDEX NUMBER	NUMBER	PER ASM. 1	DESCRIPTION 2 3 4	
		 		
1 -	1989710 NP	1	COVER ASSEMBLY FOR ILLUSTRATION SEE FIGURE 1	
- 1	8674573	1	. ACCESS COVER ASM-ENGLISH-MODELS 1 AND 2	
- 1	8674586	1 1	. ACCESS COVER ASM-ENGLISH-MODEL 2C	
- 1	8674575	1 1	. ACCESS COVER ASM-BRAZIL/PORTUGUESE	
- 1	8674576		. ACCESS COVER ASM-CANADA	
- 1	8674577		. ACCESS COVER ASM-DANISH	
- 1	8674578		. ACCESS COVER ASM-FINNISH	
- 1 - 1	8674579 8674580		. ACCESS COVER ASM-FRENCH . ACCESS COVER ASM-GERMAN	·
- 1	8674581		. ACCESS COVER ASH-GERHAN . ACCESS COVER ASM-ITALIAN	
- i	8674582		. ACCESS COVER ASM-JAPANESE	
- 1	8674583	1 1	. ACCESS COVER ASM-SPANISH	
- 1	8674584	1	. ACCESS COVER ASM-SWEDISH	
			NOTE: ORDER CORRECT P/N FROM 1-45 OR 1-46	
			TO REPLACE THIS PART, IF COMPLETE	
- 1A	1621061		TOP UNIT IS BROKEN ONLY SCREW, CHEESE HD-M4 X 10 LG	ATT OT
- 1A	6026139	1	. SCREW, CHEESE HD-M4 X IV LG SPRING	ATT PT
- 2A	7838642		SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 2B	1622305	1 . 1	WASHER, FL- M5 10 OD X 1 THK	ATT PT
- 2C	6026134	1 1	JUMPER ASM	-
- 2D	6026133	i :	JUMPER ASM	
- 2E	7838642		SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 2F	1622304	1	WASHER, FL- M4 9 OD X 0.8 THK	ATT PT
- 2G - 2H	8674541 8674534		LABEL, CUSTOMER WARNING-CANADIAN FRENCH LABEL, CUSTOMER WARNING-ENGLISH	
- 2H	8674536		LABEL, CUSTOMER WARNING-ENGLISH	
- 2H	8674540	1	. LABEL, CUSTOMER WARNING-PORTUGUESE/BRAZIL	
- 2H	8674543	! !	LABEL, CUSTOMER WARNING-DANISH	
- 2H	8674544	1	LABEL, CUSTOMER WARNING-FINNISH	
- 2H	8674545		LABEL, CUSTOMER WARNING-FRENCH	
- 2H	8674546		LABEL, CUSTOMER WARNING-GERMAN	
- 2H	8674547	1	LABEL, CUSTOMER WARNING-ITALIAN	
- 2H ' - 2H :	8674548 8674568		LABEL, CUSTOMER WARNING-JAPANESE LABEL, CUSTOMER WARNING-SPANISH	
- 2H	8674569	1 1	LABEL, CUSTOMER WARNING-SHANISH	
- 3	8678309 NP	1 :	WINDOW	
		_	NOTE: ORDER ACCESS COVER ASSEMBLY,	
ĺ			REFERENCE 1-1	
- 3A	7838642	10	SCREW, SELF TAP HEX, WSHR HD-M4.7 X 10 LG	ATT PT
- 4	6026136	1	CONTROL ASM, PAPER	
- 4A	867824 3	1	LABEL, RIBBON REPLACEMENT-MODELS 1 AND 2	
- 5	6026100	1	U.S. MACHINES ONLY . MAGNET	
,	0000100	-	NOTE:OLD STYLE MACHINES ONLY. IF 1-5,P/N	
			6026100 IS ORDERED, A B/M WILL BE	
			SENT FOR REMOVING THIS ASSEMBLY	
		_	ALONG WITH THE SWITCH ASSEMBLY.	
- 5A	1621164	1	. SCREW, PAN HD-M2.5 X 12 LG	ATT PT
- 5B - 6	1622431 8674549	1 1	. NUT,THIN HEX-M2.5 X 5 FLW . HINGE	ATT PT
- 7	1621061	1	. SCREW,CHEESE HD- M4 X 10 LG	ATT PT
- 7A	850248	- 1	. STATIC ELIMINATOR	ALL FI
- 8	8678344	1	. BUSTLE	
			NOTE: ORDER CORRECT P/N FROM 1-45 OR 1-46	
			TO REPLACE THIS PART, IF COMPLETE	
	1/010/-		TOP UNIT IS BROKEN ONLY.	
- 9 - 10	1621061 8674549	1 1	. SCREW,CHEESE HD- M4 X 10 LG . HINGE	ATT PT
- 10	00/TD77	5	· IIIIGE	
		LL_		

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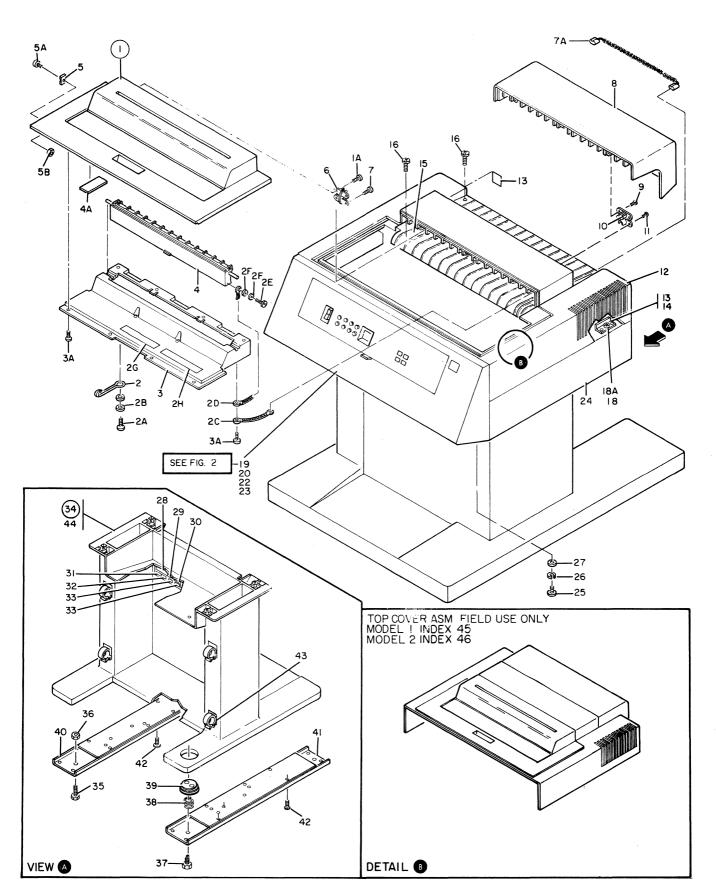


FIGURE 1. COVER ASSEMBLY. SEE LIST 1.

COVER ASSEMBLY

FIGURE-		UNITS		
INDEX	PART	PER	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
1 - 11	1401041	,	CORELL CUERCE UP N/ V 10 10	
- 12	1621061 8674570	6	. SCREW,CHEESE HD- M4 X 10 LG . CENTER TOP COVER ASSEMBLY-MODEL 1	ATT PT
- 12	8674571	1	. CENTER TOP COVER ASSEMBLY-MODEL 2	
		-	NOTE: ORDER CORRECT P/N FROM 1-45 OR,1-46	
			TO REPLACE THIS PART, IF COMPLETE	
			TOP UNIT IS BROKEN ONLY.	
- 13	8674542	2	. STUD ASM	ATT PT
- 14	2722106	2	. RING, RETAINING	ATT PT
- 15	1989698 NP	1	PAPER GUIDE, OUT	
- 16	7838642	4	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 17	6341072	1	LOGO-MODEL 1	
- 17	6341070	1	LOGO-MODEL 2	
- 18	2721378	2	PLATE, LATCH	
- 18A - 19	7838642 NO NO.	1	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 19	NO NO.	1	. OPERATOR PANEL ASSEMBLY-MODEL 1 . OPERATOR PANEL ASSEMBLY-MODELS 2 AND 2C	
-/		_	FOR DETAIL BREAKDOWN SEE FIGURE 2.	
- 20	7838642	3	. SCREW, SELF TAP HEX WSHR HD-M4.7 X 10LG	ATT PT
- 22	1622305	3	. WASHER, FL- M5 10 OD X 1 THK	ATT PT
- 23	1621182	4	. SCREW, PAN HD-M3.5 X 8 LG	ATT PT
- 24	8678341 NP	1	. COVER, BOTTOM	
- 25	1621531	4	. SCREW, HEX SOC CAP HD-M6 X 30 LG	ATT PT
- 26	1622320	4	. LOCKWASHER	ATT PT
- 27	1622306	4	. WASHER, FLAT M6- 12.5 OD X 1.6 THK	ATT PT
- 28	5996127 NP	1	. PLATE, POWER RATING	
- 28 - 29	5895649 NP 855264 NP	1	PLATE, POWER RATING-CANADA PLATE, MGF BY USA	
- 29	855265 NP	i	. PLATE, MGF BY	
- 29	855266 NP	ī	. PLATE, MGF BY WT	
- 29	855267 NP	ī	. PLATE, MGF FOR USA	
- 29	855268 NP	1	. PLATE, MGF FOR	
- 29	855269 NP	1	. PLATE, MGF FOR WT	
- 29	855270 NP	1	. PLATE, RECON BY USA	
- 29	855272 NP	1	. PLATE, RECON BY WT	
- 29	855273 NP	1	. PLATE, RENOV BY USA	
- 29	855275 NP	1	. PLATE, RESON FOR HOL	
- 29 - 29	855276 NP 855278 NP	1	. PLATE, RECON FOR USA	
- 29	855279 NP	ı	. PLATE, RECON FOR WT . PLATE, RENOV FOR USA	
- 29	855281 NP	ī	. PLATE, RENOV FOR WT	
- 29	855284 NP	1	. PLATE, MGF EXPORT	
- 29	855285 NP	1	. PLATE, UK IMPORT	
- 29	8112300 NP	1	. PLATE, MGF EXPORT-GNK	
- 29	8112301 NP	1	. PLATE, TRADE MARK-WT	
- 29	8112302 NP	1	. PLATE, TRADE MARK-WT	
- 29	855262 NP	1	. PLATE, PROPERTY - USA	
- 29 - 29	1310782 NP 1976194 NP	1	. PLATE, PROPERTY-ARGENTINA	
- 29	1976194 NP 2418180 NP	1	. PLATE, PROPERTY-JAPAN . PLATE, PROPERTY-ITALIA	
- 29	4056393 NP	1	. PLATE, PROPERTY-DEUTCHLAND	
- 29	4134351 NP	i	. PLATE, PROPERTY-AUSTRALIA	
- 29	4134352 NP	ī	. PLATE, PROPERTY-BAHAMAS	
- 29	4134353 NP	1	. PLATE, PROPERTY-BELGIUM	
- 29	4134354 NP	1	. PLATE, PROPERTY-BOLIVIA	
- 29	4134355 NP	1	. PLATE, PROPERTY-CHILE	
- 29	4134356 NP	1	. PLATE, PROPERTY-COLUMBIA	
- 29	4134357 NP	1	. PLATE, PROPERTY-COSTA RICA	
- 29 - 29	4134358 NP 4134359 NP	1	PLATE, PROPERTY-DENMARK	
- 29	4134359 NP 4134360 NP	1	PLATE, PROPERTY-ECUADORPLATE, PROPERTY-FINLAND	
- 29	4134361 NP	1	. PLATE, PROPERTY-GUATEMALA	
-/		•		
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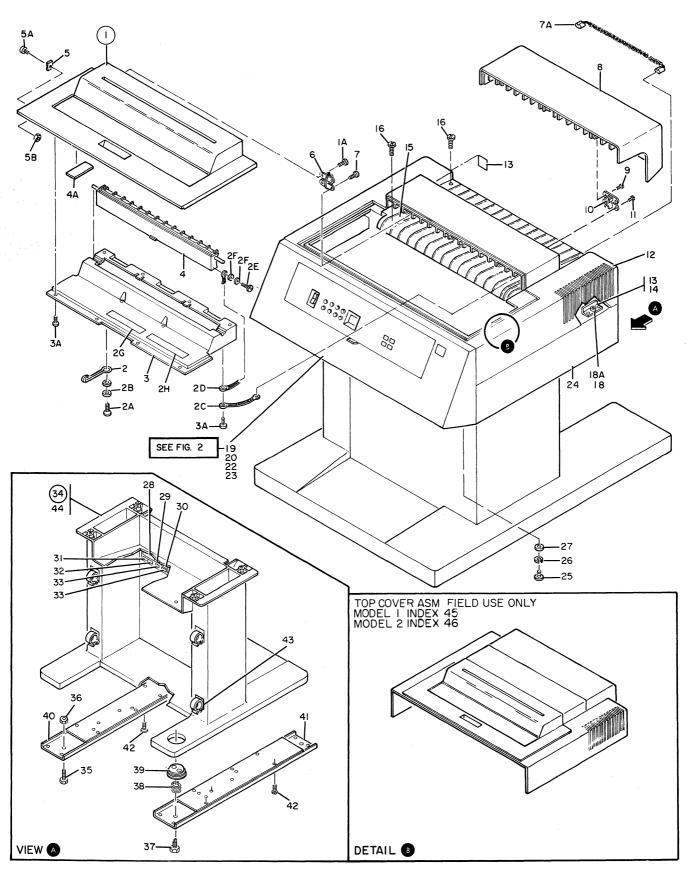


FIGURE 1. COVER ASSEMBLY. SEE LIST 1.

COVER ASSEMBLY

5,0,1,0,5		LUMITO		
FIGURE- INDEX	PART	UNITS	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
1 - 29	4134362 NP	Ι,	DIATE PRODERTY TRELAND	
- 29	4134362 NP 4134363 NP	1	. PLATE, PROPERTY-IRELAND . PLATE, PROPERTY-KOREA	
- 29	4134364 NP	i	. PLATE, PROPERTY-MEXICO	
- 29	4134366 NP	ī	. PLATE, PROPERTY-PANAMA	
- 29	4134367 NP	ī	. PLATE, PROPERTY-PERU	
- 29	4134368 NP	1	. PLATE, PROPERTY-PHILLIPPINES	
- 29	4134369 NP	1	. PLATE, PROPERTY-PORTUGAL	
- 29	4134370 NP	1	. PLATE, PROPERTY-SOUTH AFRICA	
- 29	4134371 NP	1	. PLATE, PROPERTY-SPAIN	
- 29	4134372 NP	1	. PLATE, PROPERTY-SWITZERLAND	
- 29	5576379 NP	1	. PLATE, PROPERTY-MADAGASCAR	
- 29	4134374 NP	1	. PLATE, PROPERTY-THAILAND	
- 29	4134375 NP	1	. PLATE, PROPERTY-URUGUAY	
- 29	4134580 NP	1	. PLATE, PROPERTY-WT AFE	
- 29	4134581 NP	1	. PLATE, PROPERTY-WT EMEA	
- 29	4134582 NP	1	. PLATE, PROPERTY-AUSTRIA	
- 29	4134583 NP	1	. PLATE, PROPERTY-NEW ZEALAND	
- 29	4134584 NP	1	. PLATE, PROPERTY-NIGERIA	
- 29 - 29	4135783 NP	1	. PLATE, PROPERTY - NETHER LANDS	
1	5054478 NP	1	PLATE, PROPERTY - SWEDEN	
- 29	5576379 NP 5966292 NP	1	PLATE, PROPERTY-MATAGASCAR	
- 29	6003013 NP	1	. PLATE, PROPERTY-INDIA . PLATE, PROPERTY-BRAZIL	
- 29	8112294 NP	1	. PLATE, PROPERTY-UNITED KINGDOM	
- 29	8330628 NP	i	. PLATE, PROPERTY-WHITE PLAINS	
- 30	842555	i	. PLATE, UL- 114	
- 30	842556	ī	. PLATE,UL- NOT 114 OR 478	
- 30	855286	i	. PLATE,UL- 478	
- 30	960766	i	. PLATE, CSA APPROVAL	
- 30	855263	1	. PLATE, PROPERTY-WT	
- 30	960746	1	. PLATE, PROPERTY-CANADA	
- 31	855282	1	. PLATE, SERIAL NOLEFT	
- 32	85528 3	1	. PLATE, SERIAL NORIGHT	
- 33	845762	1	. PLATE, VOLTAGE	
- 33	855261	1	. PLATE, AUX PWR CORD	
- 33	1743359	1	. PLATE, FCC-COMP CL.A	
- 33	4447204	1	. PLATE, COMP CL.A	
- 33	4447205	1	. PLATE, NON COMP CL.A	
- 33 - 34	4447206	1	. PLATE, PERIPHERAL CL.A	
- 34 - 35	1989688 NP	1 3	. PEDESTAL ASM	
- 36	8678437	3	GLIDE NUT,HEX50-13 X .750 FL W	ATT NY
- 36	18695 0 8678436	1		ATT PT
- 38	8678486	1	GLIDE SPRING	
- 39	1989694	i	KNOB	
- 40	8678420	i	SUPPORT,RH	
- 41	8678435	i	SUPPORT, LH	
- 42	8543731	26	. SCREW	ATT PT
- 43	2513269	6	CLAMP, CABLE	
- 44	1989691	1	PEDESTAL	
- 45	6813960	1	. TOP COVER ASSEMBLY-ENGLISH/NORWEGIAN	
- 45	6813961	1	. TOP COVER ASSEMBLY-BELGIUM	
- 45	6813962	1	. TOP COVER ASSEMBLY-BRAZIL PORTUGUESE	
- 45	6813963	1	. TOP COVER ASSEMBLY-CANADIAN FRENCH	
- 45	6813964	1	. TOP COVER ASSEMBLY-DANISH	
- 45	6813965	1	. TOP COVER ASSEMBLY-FINNISH	
- 45	6813967	1	. TOP COVER ASSEMBLY-FRENCH	
- 45	6813968	1	. TOP COVER ASSEMBLY-GERMAN	
- 45	6813969	1	. TOP COVER ASSEMBLY-ITALIAN	
- 45	6813970	1	TOP COVER ASSEMBLY-JAPANESE	
- 45 - 45	6813971	1	. TOP COVER ASSEMBLY-SPANISH	
- 45 - 46	6813972 6813973	1 1	. TOP COVER ASSEMBLY-SWEDISH	
- 40	00137/3	1	. TOP COVER ASSEMBLY-ENGLISH/NORWEGIAN	
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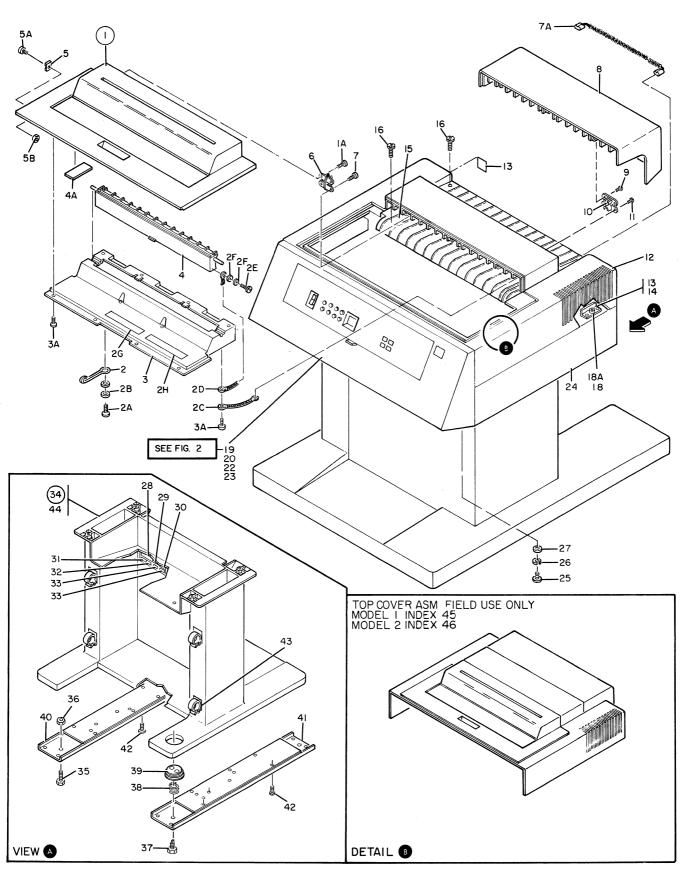


FIGURE 1. COVER ASSEMBLY. SEE LIST 1.

COVER ASSEMBLY

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION 1 2 3 4
1 - 46 - 46 - 46 - 46 - 46 - 46 - 46 - 46	6813974 6813975 6813976 6813978 6813979 6813980 6814199 6813982 6813983 6814200	1 1 1 1 1 1 1 1 1 1 1	. TOP COVER ASSEMBLY-BELGIUM . TOP COVER ASSEMBLY-CANADIAN FRENCH . TOP COVER ASSEMBLY-BRAZIL PORTUGUESE . TOP COVER ASSEMBLY-FINNISH . TOP COVER ASSEMBLY-FRENCH . TOP COVER ASSEMBLY-GERMAN . TOP COVER ASSEMBLY-ITALIAN . TOP COVER ASSEMBLY-JAPANESE . TOP COVER ASSEMBLY-SPANISH . TOP COVER ASSEMBLY-SWEDISH
	,		

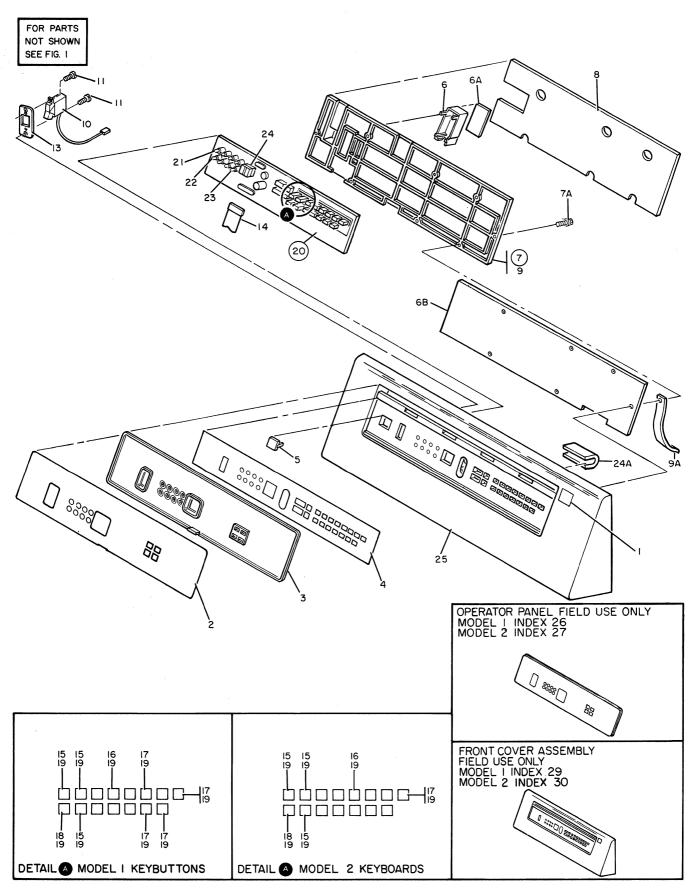


FIGURE 2. OPERATOR PANEL ASSEMBLY. SEE LIST 2.

OPERATOR PANEL ASSEMBLY

		T	
FIGURE-	PART	UNITS	
INDEX	NUMBER	PER	DESCRIPTION
NUMBER		ASM.	1 2 3 4
2 -	NO NO.	REF	OPERATOR PANEL ASSEMBLY-MODEL 1
-	NO NO.	REF	OPERATOR PANEL ASSEMBLY-MODELS 2 AND 2C
l i			FOR NEXT HIGHER ASM SEE FIGURE 1-19
1			FOR ILLUSTRATION SEE FIGURE 2
- 1	6341072	1	. LOGO-MODEL 1
- 1	6341070	1	. LOGO-MODEL 2
- 2	8678496	1	. OPERATOR DECAL-MODEL 1-ENGLISH/JAPANESE
- 2	8678497	1	. OPERATOR DECAL-MODEL 1-GERMAN
- 2	8678498	1	. OPERATOR DECAL-MODEL 1-FRENCH
- 2	8678499	1	. OPERATOR DECAL-MODEL 1-ITALIAN
- 2	867850 0	1	. OPERATOR DECAL-MODEL 1-SPANISH
- 2	6026119	1	. OPERATOR DECAL-MODEL 1-CANADIAN FRENCH
- 2	8678487	1	. OPERATOR DECAL-MODEL 2-ENG JAPANESE
- 2	8678488	1	. OPERATOR DECAL-MODEL 2-GERMAN
- 2	8678489	1	OPERATOR DECAL-MODEL 2-FRENCH
- 2	8678490	1	. OPERATOR DECAL-MODEL 2-ITALIAN
- 2	8678491	1	. OPERATOR DECAL-MODEL 2-SPANISH
- 2	6026117	1	. OPERATOR DECAL-MODEL 2-CANADIAN FRENCH
- 3	1989734 NP	1	. COVER, FRONT
1			NOTE: ORDER CORRECT P/N FROM 2-26 OR 2-27
,	0470507		TO REPLACE THIS PART
- 4	8678503	1	. SUPERVISOR DECAL-MODEL 1-ENGLISH/JAPAN
- 4	8678504	1	. SUPERVISOR DECAL-MODEL 1-GERMAN . SUPERVISOR DECAL-MODEL 1-FRENCH
- 4	8678505 8678506	i	
- 4	8678507	i	. SUPERVISOR DECAL-MODEL 1-ITALIAN . SUPERVISOR DECAL-MODEL 1-SPANISH
- 4	6026120	1	. SUPERVISOR DECAL-MODEL 1-CANADIAN FRENCH
- 4	8678393	i	SUPERVISOR DECAL-MODEL 2-ENGLISH/JAPAN
- 4	8678394	i	. SUPERVISOR DECAL-MODEL 2-GERMAN
- 4	8678395	ī	. SUPERVISOR DECAL-MODEL 2-FRENCH
- 4	8678396	ī	. SUPERVISOR DECAL-MODEL 2-ITALIAN
- 4	8678397	ī	. SUPERVISOR DECAL-MODEL 2-SPANISH
- 4	6026118	1	. SUPERVISOR DECAL-MODEL 2-CANADIAN FRENCH
- 5	1989692	1	. FILLER-REPLACES DECADE SWITCH FOR MOD 1
- 5	1989693	1	. CABLE ASM-DECADE SWITCH-MODEL 2 ONLY
1			FOR CABLE COMPONENT PARTS SEE FIGURE 9
- 6	6341067 NP	1	• COVER
i		ĺ	NOTE:ON NEWER MACHINES THIS COVER IS BUILT
		İ	INTO THE REAR COVER. ORDER REAR COVER
			REFERENCE 2-7.
- 6A	138754	1	. LABEL, WARNING VOLTAGE PRESENT-ENGLISH
- 6A	8674532	1	. LABEL, WARNING VOLTAGE PRESENT-JAPANESE
- 6A	6812831	1	. LABEL, WARNING VOLTAGE PRESENT-CANADA
- 6A	8544482	1	. LABEL, WARNING VOLTAGE PRESENT-BELGIUM
- 6A	6825818	1	. LABEL, WARNING VOLTAGE PRESENT-FINNISH
- 6A	6812828	1	. LABEL, WARNING VOLTAGE PRESENT-FRENCH
- 6A - 6A	6812832 6812830	1 1	. LABEL, WARNING VOLTAGE PRESENT-GERMAN
- 6A	85444 5 7	1	. LABEL, WARNING VOLTAGE PRESENT-ITALIAN
- 6A	8551903	i	. LABEL, WARNING VOLTAGE PRESENT-NORWEGIAN . LABEL, WARNING VOLTAGE PRESENT-SWEDISH
- 6B	6026185	1	. INSULATOR
- 7	8678348	1	. REAR COVER, OPERATOR PANEL
'	00,0540	1	NOTE: WHEN ORDERING THIS PART THE CORRECT
			LABEL MUST BE ORDERED ALSO.
			REFERENCE 2-6A
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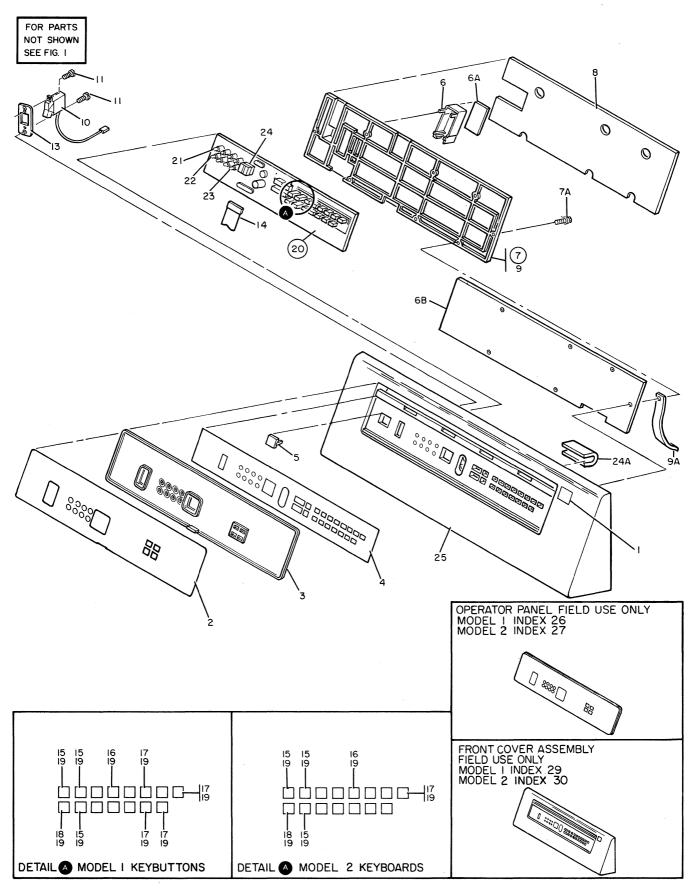


FIGURE 2. OPERATOR PANEL ASSEMBLY. SEE LIST 2.

OPERATOR PANEL ASSEMBLY

		1,,,,,,,		
FIGURE-	PART	UNITS	DECORPTION	
INDEX	NUMBER	PER	DESCRIPTION	
NUMBER		ASM.	1 2 3 4	
2 - 7A	1621184	8	. SCREW, PAN HEAD-M3.5 X 12 LG	ATT DT
- 8		1		ATT PT
- !	8678347 NR	1	FOAM	
- 9	6026188 NR	1	COVER, REAR	
- 9A	2101089	1	. JUMPER ASM	
- 10	6814231	1	. SWITCH AND CABLE ASM	
- 11	1621182	4	. SCREW, PAN HD-M3.5 X 8 LG	ATT PT
- 13	8678405	1	. PLATE	
- 14	8678346	1	. CABLE ASM-OP PANEL	
		_	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 15	8678306	AR	. BUTTON	
- 16	8678305	AR	. BUTTON	
- 17	1	ŧ		
	8678374	AR	. BUTTON	
- 18	8678376	AR	. BUTTON	
- 19	160193	15	. SPRING(ONLY IN MACHINES WITH LOW SERIAL	
			NUMBERS)	
- 20	8678301	1	. CARD ASSEMBLY-MODEL 2	
			DOES NOT INCLUDE BUTTONS OR SPRINGS	
- 20	8678301	1	. CARD ASSEMBLY-MODEL 2	
		1	DOES NOT INCLUDE BUTTONS OR SPRINGS	
- 21	1590007	1	LED, GREEN	
1.			,	
- 22	1590008	3	LED, YELLOW	
- 23	1589880	2	L.E.D.	
- 24	1582715	2	DISPLAY	
- 24A	7838536	1	. GROMMET	
- 25	6341244 NP	1	. COVER, FRONT	
		1	NOTE: ORDER CORRECT P/N FROM 2-29 OR 2-30	
		1	TO REPLACE THIS PART	
- 26	6341127	1	. OPERATOR PANEL-ENGLISH OR JAPANESE	
- 26	6341128	i		
1	l .		OPERATOR PANEL-CANADIAN FRENCH	
- 26	6341129	1	. OPERATOR PANEL-FRENCH	
- 26	6341130	1	. OPERATOR PANEL-GERMAN	
- 26	6341131	1	. OPERATOR PANEL-ITALIAN	
- 26	6341132	1	. OPERATOR PANEL-SPANISH	
- 27	6341133	1	. OPERATOR PANEL-ENGLISH OR JAPANESE	
- 27	6341134	1	. OPERATOR PANEL-CANADIAN FRENCH	
- 27	6341135	1	. OPERATOR PANEL-FRENCH	
- 27	6341136	ī	. OPERATOR PANEL-GERMAN	
- 27	6341137	ī	. OPERATOR PANEL-ITALIAN	
- 27	6341138	i		
- 29	6341115	i	. OPERATOR PANEL-SPANISH	
1	i	1	FRONT COVER ASSEMBLY-ENGLISH OR JAPANESE	
- 29	6341116	1	. FRONT COVER ASSEMBLY-CANADIAN FRENCH	
- 29	6341117	1	. FRONT COVER ASSEMBLY-FRENCH	
- 29	6341118	1	. FRONT COVER ASSEMBLY-GERMAN	
- 29	6341119	1	. FRONT COVER ASSEMBLY-ITALIAN	
- 29	6341120	1	. FRONT COVER ASSEMBLY-SPANISH	
- 30	6341121	1	. FRONT COVER ASSEMBLY-ENGLISH OR JAPANESE	
- 30	6341122	1	. FRONT COVER ASSEMBLY-CANADIAN FRENCH	
- 30	6341123	i	. FRONT COVER ASSEMBLY-FRENCH	
- 30	6341124	i	. FRONT COVER ASSEMBLY-GERMAN	
- 30	6341125	i		
	ł	-	FRONT COVER ASSEMBLY-ITALIAN	
- 30	6341126	1	. FRONT COVER ASSEMBLY-SPANISH	
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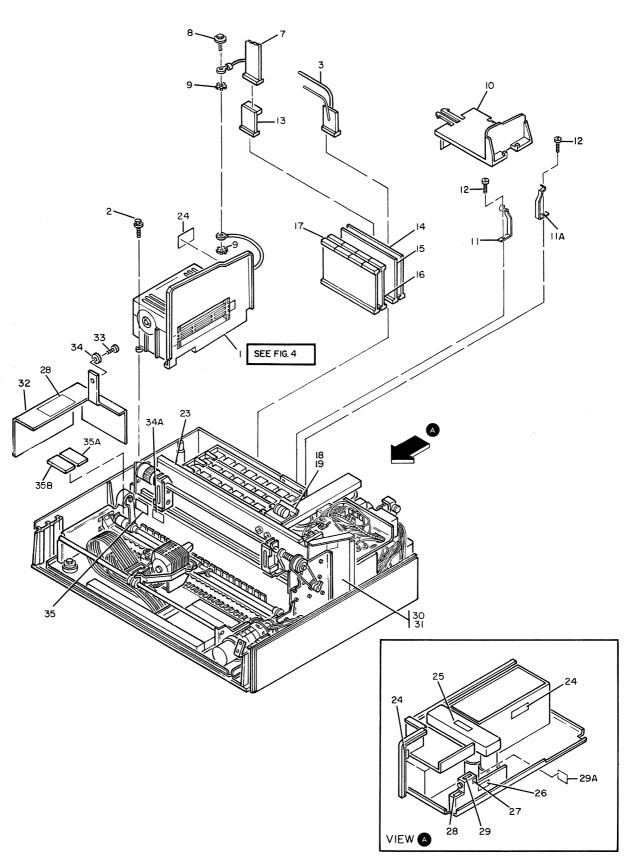


FIGURE 3. FINAL ASSEMBLY. SHEET 1 OF 2. INDEX NOS. 1-35B. SEE LIST 3.

FINAL ASSEMBLY

FIGURE-		UNITS		
INDEX	PART	PER	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
3 -	1989682 NP	1	FINAL ASSEMBLY	
	1707002 111	1	FOR ILLUSTRATION SEE FIGURE 3	
- 1	1989683	1	. BLOWER UNIT ASSEMBLY	
			FOR DETAIL BREAKDOWN SEE FIGURE 4	
			NOTE: WHEN ORDERING THIS PART THE CORRECT	
			LABEL MUST BE ORDERED ALSO. REFEREN	CE
I			3- 24.	
- 2 ;	1621193	4	. SCREW, PAN HD-M4 X 16 LG	ATT PT
- 3	1989707	1	. CABLE ASM-INTERFACE-MODEL 1 (WITH COVER	
- 3	6814230	1	INTERLOCK SWITCH ASM)	
- 3	6014230	1	. CABLE ASM-INTERFACE-MODEL 2 (WITH COVER INTERLOCK SWITCH ASM)	
- 3	6814105	1	. CABLE ASM-INTERFACE-MODEL 1 (W/O COVER	
	002.203	-	INTERLOCK SWITCH ASM)	
- 3	6814106	1	. CABLE ASM-INTERFACE-MODEL 2	
			(W/O COVER INTERLOCK SWITCH ASM)	
!		1	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 7	8678346	1	. CABLE ASM-OP PANEL	
. !	1/01107	1 -1	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 8	1621197	1	. SCREW, PAN HD-M4 X 6 LG	ATT PT
- 10	1622346 6026238	2	. LOCKWASHER,EXT STAR- M4, 8 OD X .5 . RETAINER ASM,CARD (OLD STYLE-WILL	ATT PT
10	0020230	-	ACCOMMODATE CARD ASM 3-13)	
- 10	7838526	1	. RETAINER ASM, CARD (NEW STYLE-WILL NOT	
		_	ACCOMMODATE CARD ASM 3-13)	•
- 11	86784 47	1	. CATCH	
- 11A	6814098	1	. CATCH	
- 12	6814273	2	• SCREW	ATT PT
- 13	8548969	1	. CARD ASSEMBLY	
16	110 110		NOTE: WILL ONLY BE IN THE OLDER MACHINES.	
- 14 - 14	NO NO. NO NO.	1 1	. CARD ASSEMBLY-MODEL 1 . CARD ASSEMBLY-MODEL 2	
- 15	NO NO.	1 1	. CARD ASSEMBLY-MODEL 1	
- 15	NO NO.	ī	. CARD ASSEMBLY-MODEL 2	
- 16	NO NO.	ī	. CARD ASSEMBLY	
- 17	NO NO.	1	. CARD ASSEMBLY	
		:	NOTE: FOR PART NUMBERS OF REFERENCE 3-14	
		_	THRU 3-17 REFER TO MAP A000 PAGES.	
- 18	6341230	1	. GROUND TAB ASSEMBLY	
- 19 - 23	1621197 6429217	2	. SCREW,PAN HD-M4 X 6 LG . SEAL,FOAM	ATT PT
- 24	6341097	AR	. LABEL, CAUTION HOT COMPONENTS-ENGLISH	
- 24	6341101	AR	. LABEL, CAUTION HOT COMPONENTS-ENGLISH . LABEL, CAUTION HOT COMPONENTS-FRENCH	
- 24	6341099	AR	. LABEL, CAUTION HOT COMPONENTS-GERMAN	
- 24	6341100	AR	. LABEL, CAUTION HOT COMPONENTS-ITALIAN	
- 24	6341098	AR	. LABEL, CAUTION HOT COMPONENTS-SPANISH	
- 24	5685245	AR	. LABEL, CAUTION HOT COMPONENTS-BELGIUM	
- 24	984118	AR	. LABEL, CAUTION HOT COMPONENTS-ENG/CAN FR	
- 24 - 24	6341110 6341109	AR	LABEL, CAUTION HOT COMPONENTS-FINNISH	
- 25	369207	AR 1	. LABEL, CAUTION HOT COMPONENTS-SWEDISH . LABEL, HAZARDOUS AREA-ENGLISH	
- 25	5685244	1	. LABEL, HAZARDOUS AREA-ENGLISH . LABEL, HAZARDOUS AREA-BELGIUM	
- 25	1743548	i	. LABEL, HAZARDOUS AREA-ENGLISH/CAN FRENCH	
- 25	8326801	ī	. LABEL, HAZARDOUS AREA-FINNISH	
- 25	984122	1	. LABEL, HAZARDOUS AREA-FRENCH	
- 25	8326802	1	. LABEL, HAZARDOUS AREA-GERMAN	
- 25	8326800	1	. LABEL, HAZARDOUS AREA-ITALIAN	
- 25	8551904	1	. LABEL, HAZARDOUS AREA-SWEDISH	
- 26 - 26	1753467 8544484	1	LABEL, WARNING AC CAPACITOR-ENGLISH	
- 26	8544452	1	. LABEL, WARNING AC CAPACITOR-BELGIUM . LABEL, WARNING AC CAPACITOR-FINNISH	
- 26	8544453	1	. LABEL, WARNING AC CAPACITOR-FINNISH . LABEL, WARNING AC CAPACITOR-FRENCH	
- 26	8544454	i	. LABEL, WARNING AC CAPACITOR-GERMAN	
- 26	8544455	1	. LABEL, WARNING AC CAPACITOR-ITALIAN	
	8544456	1	. LABEL, WARNING AC CAPACITOR-SWEDISH	
- 26 - 26	2582954	i	. LABEL, WARNING AC CAPACITOR-ENG/CAN FR	

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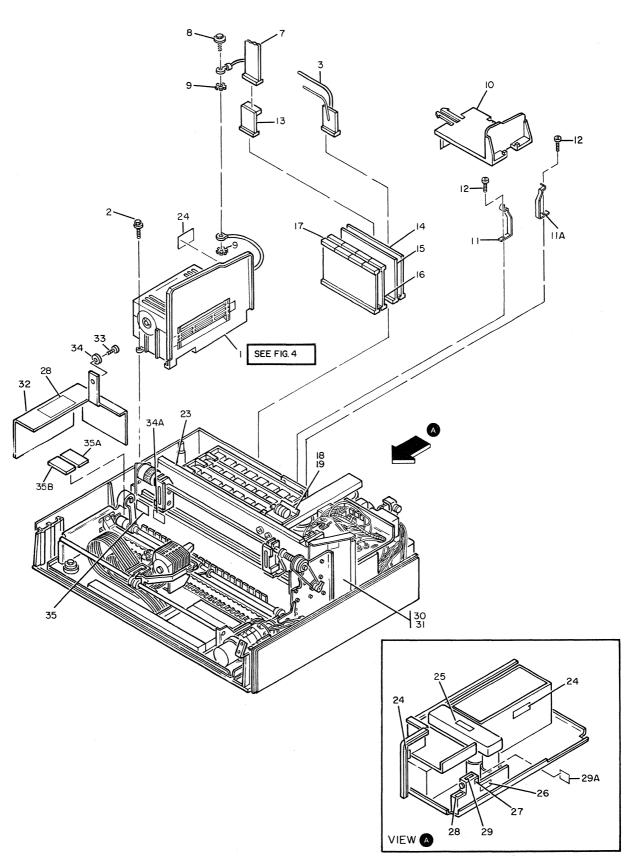


FIGURE 3. FINAL ASSEMBLY. SHEET 1 OF 2. INDEX NOS. 1-35B. SEE LIST 3.

FINAL ASSEMBLY

FIGURE- INDEX	PART NUMBER	UNITS PER	DESCRIPTION
NUMBER		ASM.	1 2 3 4
3 - 27	845762	1	. LABEL, MACH VOLTAGE INFORMATION-ENGLISH
- 27	5685247	ī	. LABEL, MACH VOLTAGE INFORMATION-BELGIUM
- 27	6825864	1	. LABEL, MACH VOLTAGE INFORMATION-FINNISH
- 27	6812822	1	. LABEL, MACH VOLTAGE INFORMATION-FRENCH
- 27	6812826	1	. LABEL, MACH VOLTAGE INFORMATION-GERMAN
- 27	6812824	1	. LABEL, MACH VOLTAGE INFORMATION-ITALIAN
- 27	8551907	1	. LABEL, MACH VOLTAGE INFORMATION-SWEDISH
- 28	138754	1	. LABEL, WARNING VOLTAGE PRESENT-ENGLISH
- 28	8674532	1	• LABEL, WARNING VOLTAGE PRESENT-JAPANESE
- 28	6812831	1	. LABEL, WARNING VOLTAGE PRESENT-CAN FR
- 28	8544482	1	. LABEL, WARNING VOLTAGE PRESENT-BELGIUM
- 28	6825818	1	. LABEL, WARNING VOLTAGE PRESENT-FINNISH
- 28	6812828	1	. LABEL, WARNING VOLTAGE PRESENT-FRENCH
- 28	6812832	1	. LABEL, WARNING VOLTAGE PRESENT-GERMAN
- 28	6812830	1	. LABEL, WARNING VOLTAGE PRESENT-ITALIAN
- 28	8544457	1	. LABEL, WARNING VOLTAGE PRESENT-NORWEGIAN
- 28	8551903	1	. LABEL, WARNING VOLTAGE PRESENT-SWEDISH
- 29	1859560	1	. LABEL, WARNING FUSE REPLACEMENT-ENGLISH
- 29	5685241	1	. LABEL, WARNING FUSE REPLACEMENT-BELGIUM
- 29	8544458	1	. LABEL, WARNING FUSE REPLACEMENT-FINNISH
- 29	8544459	1	. LABEL, WARNING FUSE REPLACEMENT-FRENCH
- 29 - 29	854446 0	1 1	. LABEL, WARNING FUSE REPLACEMENT-GERMAN
	8544461	1	. LABEL, WARNING FUSE REPLACEMENT-ITALIAN
- 29	8544462	1	. LABEL, WARNING FUSE REPLACEMENT-SWEDISH
- 29A - 30	4406175	1	. LABEL, WARNING FUSE REPLACEMENT-CAN FR
- 30	6026082	1	. BAFFLE ASSEMBLY
- 31	7838642	2	NOTE: FOAM, REFERENCE 3-23 MUST BE ORDERED ALSO
- 32	6026081	1	. SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG ATT PT . COVER, AC CABLE
32	0010001	•	NOTE: WHEN ORDERING THIS PART THE CORRECT
			LABEL MUST BE ORDERED ALSO.
			REFERENCE 3-28
- 33	1621197	1	. SCREW, PAN HD-M4 X 6 LG
- 34	1622304	ī	. WASHER, FL- M4 9 OD X 0.8 THK ATT PT
- 34A	7838568	1	. LABEL-COLUMN 1
- 35	6341102	1	. LABEL, CAUTION PRINTHEAD HOT-ENGLISH
- 35	6341114	1	. LABEL, CAUTION PRINTHEAD HOT-BELGIUM
- 35	6341107	1	. LABEL, CAUTION PRINTHEAD HOT-ENG/CAN FR
- 35	6341112	1	. LABEL, CAUTION PRINTHEAD HOT-FINNISH
- 35	6341104	1	. LABEL, CAUTION PRINTHEAD HOT-FRENCH
- 35	6341103	1	. LABEL,CAUTION PRINTHEAD HOT-GERMAN
- 35	6341105	1	. LABEL, CAUTION PRINTHEAD HOT-ITALIAN
- 35	6341106	1	. LABEL, CAUTION PRINTHEAD HOT-SPANISH
- 35	6341111	1	. LABEL, CAUTION PRINTHEAD HOT-SWEDISH
- 35A	8326838	1	. LABEL, PRINTER WARNING-ENGLISH
- 35A	8544483	1	. LABEL, PRINTER WARNING-BELGIUM
- 35A	6003219	1	. LABEL, PRINTER WARNING-BRAZIL PORTUGUESE
- 35A - 35A	854445 0	1	. LABEL, PRINTER WARNING-DANISH
- 35A	8544451 1715971	1	. LABEL, PRINTER WARNING-FINNISH
- 35A	1715971	1	. LABEL, PRINTER WARNING-FRENCH
- 35A	1715974	1	. LABEL, PRINTER WARNING-GERMAN
- 35A	5952972	1	. LABEL, PRINTER WARNING-ITALIAN . LABEL, PRINTER WARNING-JAPANESE
- 35A	1715972	i	. LABEL, PRINTER WARNING-SPANISH
- 35A	6843643	i	. LABEL, PRINTER WARNING-SHANISH
- 35B	8326839	i	. LABEL, PRINTER WARNING-CANADIAN FRENCH
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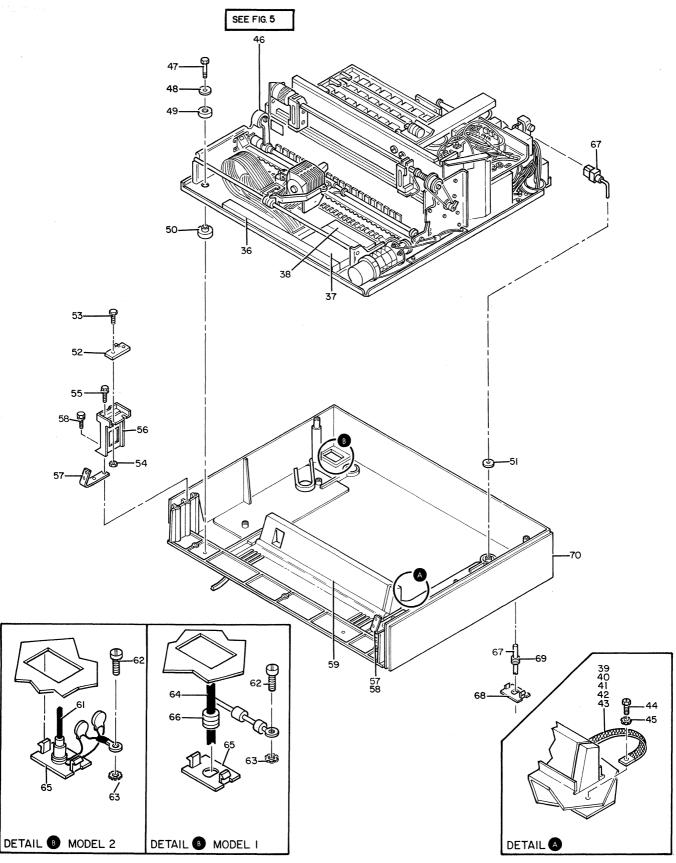


FIGURE 3. FINAL ASSEMBLY. SHEET 2 OF 2. INDEX NOS. 36-70. SEE LIST 3.

FINAL ASSEMBLY

UNITS PER ASM. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	DESCRIPTION 1 2 3 4 FOAM(OLD STYLE) FOAM(OLD STYLE) FOAM(OLD STYLE) JEFOAM(OLD STYLE) JUMPER COCKWASHER EXT STAR- M5, 10 OD X .6 LOCKWASHER EXT STAR- M5, 10 OD X .6 LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SHOCKMOUNT SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
ASM. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 2 3 4 L FOAM(OLD STYLE) L FOAM(OLD STYLE) L FOAM(OLD STYLE) L FOAM(OLD STYLE) L FOAM(OLD STYLE) L FOAM(OLD STYLE) L JUMPER L SCREW, HEX CAP HD-M4 X 12 LG L LOCKWASHER EXT STAR- M5, 10 OD X .6 L WASHER, FL- M5 10 OD X 1 THK L NUT, DBL CHAMFERED HEX M4 X 3.2 THK L SCREW, PAN HD-M4 X 6 LG L LOCKWASHER, EXT STAR- M4, 8 OD X .5 L PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 L PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 L PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 L PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 L PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SHOCKMOUNT SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
111111111111111111111111111111111111111	L . FOAM(OLD STYLE) L . FOAM(OLD STYLE) L . FOAM(NEW STYLE)REPLACES 3-36,3-37 & 3-38 L . FOAM(OLD STYLE) L . JUMPER L . SCREW,HEX CAP HD-M4 X 12 LG L . LOCKWASHER EXT STAR- M5, 10 OD X .6 L . WASHER,FL- M5 10 OD X 1 THK L . NUT,DBL CHAMFERED HEX M4 X 3.2 THK L . SCREW,PAN HD-M4 X 6 LG L . LOCKWASHER,EXT STAR- M4, 8 OD X .5 L . PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 L . PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
111111111111111111111111111111111111111	L . FOAM(OLD STYLE) L . FOAM(OLD STYLE) L . FOAM(NEW STYLE)REPLACES 3-36,3-37 & 3-38 L . FOAM(OLD STYLE) L . JUMPER L . SCREW,HEX CAP HD-M4 X 12 LG L . LOCKWASHER EXT STAR- M5, 10 OD X .6 L . WASHER,FL- M5 10 OD X 1 THK L . NUT,DBL CHAMFERED HEX M4 X 3.2 THK L . SCREW,PAN HD-M4 X 6 LG L . LOCKWASHER,EXT STAR- M4, 8 OD X .5 L . PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 L . PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 2 1 1 2 2 1 1	FOAM(NEW STYLE)REPLACES 3-36,3-37 & 3-38 FOAM(OLD STYLE) JUMPER SCREW,HEX CAP HD-M4 X 12 LG LOCKWASHER EXT STAR- M5, 10 OD X .6 WASHER,FL- M5 10 OD X 1 THK NUT,DBL CHAMFERED HEX M4 X 3.2 THK SCREW,PAN HD-M4 X 6 LG LOCKWASHER,EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 1 1 2 2 1 1 2 2 1 1	L . FOAM(OLD STYLE) JUMPER SCREW, HEX CAP HD-M4 X 12 LG LOCKWASHER EXT STAR- M5, 10 OD X .6 WASHER, FL- M5 10 OD X 1 THK NUT, DBL CHAMFERED HEX M4 X 3.2 THK SCREW, PAN HD-M4 X 6 LG LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT WASHER, FLAT SHOCKMOUNT WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 1 2 2 1 1 2 2 1 1	JUMPER SCREW, HEX CAP HD-M4 X 12 LG LOCKWASHER EXT STAR- M5, 10 OD X .6 L WASHER, FL- M5 10 OD X 1 THK NUT, DBL CHAMFERED HEX M4 X 3.2 THK SCREW, PAN HD-M4 X 6 LG LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 1 2 2 1 1 2 2 1 1	L . SCREW, HEX CAP HD-M4 X 12 LG L LOCKWASHER EXT STAR- M5, 10 OD X .6 L WASHER, FL- M5 10 OD X 1 THK . NUT, DBL CHAMFERED HEX M4 X 3.2 THK . SCREW, PAN HD-M4 X 6 LG L LOCKWASHER, EXT STAR- M4, 8 OD X .5 . PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 . PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 . PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 . PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 . PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 . PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 . SCREW, HEX WSHR HD . WASHER, FLAT . SHOCKMOUNT . BUSHING . WASHER, FLAT . SWITCH ASM . NOTE: USED ONLY ON OLD STYLE MACHINES, . SEE NOTE UNDER 3-56 SCREW . NUT, DBL CHAMFERED HEX M3 X 2.4 THK . SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 1 2 2 1 1 1	L LOCKWASHER EXT STAR- M5, 10 OD X .6 WASHER,FL- M5 10 OD X 1 THK NUT,DBL CHAMFERED HEX M4 X 3.2 THK SCREW,PAN HD-M4 X 6 LG LOCKWASHER,EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 2 2 1 1 1 2 2 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1 1 1 2 2 1	L . WASHER,FL- M5 10 OD X 1 THK . NUT,DBL CHAMFERED HEX M4 X 3.2 THK . SCREW,PAN HD-M4 X 6 LG . LOCKWASHER,EXT STAR- M4, 8 OD X .5 . PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 . PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 . PRINTER ASSEMBLY,120V,50HZ-MODEL 1/2 . PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 . PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 . FOR DETAIL BREAKDOWN SEE FIGURE 5 . SCREW,HEX WSHR HD . WASHER,FLAT . SHOCKMOUNT . BUSHING . WASHER,FLAT . SWITCH ASM . NOTE:USED ONLY ON OLD STYLE MACHINES,	ATT PT ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 1 1 2 2 1 1 1 2 2 1 1 1	L . NUT, DBL CHAMFERED HEX M4 X 3.2 THK SCREW, PAN HD-M4 X 6 LG LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT ATT PT ATT PT
1 1 1 1 1 1 1 2 2 1 1 1 2 2 2 1 1 1	L . SCREW, PAN HD-M4 X 6 LG L LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT ATT PT
1 1 1 1 1 4 4 4 4 2 1 2 2 1 1 2 2 2 1 1	L LOCKWASHER, EXT STAR- M4, 8 OD X .5 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT
1 1 1 1 4 4 4 4 2 1 2 2 1 1 1	PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT
1 1 1 4 4 4 4 4 2 1 2 2 1 1 1	PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	ATT PT
1 1 1 4 4 4 4 4 2 1 2 2 1 1 1	PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	
1 1 4 4 4 2 1 2 2 1 1	PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2 PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	
1 4 4 4 2 1 2 2 1 1	PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5 SCREW,HEX WSHR HD WASHER,FLAT SHOCKMOUNT BUSHING WASHER,FLAT SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	
2 2 1 1	SCREW, HEX WSHR HD WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
2 2 1 1	WASHER, FLAT SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
2 2 1 1 2 2	SHOCKMOUNT BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	Ali Pi
2 2 1 1	BUSHING WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
2 2 2 1 1 1	WASHER, FLAT SWITCH ASM NOTE: USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
2 2 1 1 1	. SWITCH ASM NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. C SCREW DITTUTE OF THE CHAMPERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
2 2 1 1 1	NOTE:USED ONLY ON OLD STYLE MACHINES, SEE NOTE UNDER 3-56. SCREW NUT,DBL CHAMFERED HEX M3 X 2.4 THK SCREW,SELF TAP HEX HD M4 X 16 LG	
2 1 1	SEE NOTE UNDER 3-56. 2 . SCREW 2 . NUT,DBL CHAMFERED HEX M3 X 2.4 THK L . SCREW,SELF TAP HEX HD M4 X 16 LG	
2 1 1	NUT, DBL CHAMFERED HEX M3 X 2.4 THK SCREW, SELF TAP HEX HD M4 X 16 LG	
1 1	. SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT
1 1	. SCREW, SELF TAP HEX HD M4 X 16 LG	ATT PT
2		••••
2		
	NOTE:PARTS REFERENCE 3-51 THRU 3-56 ARE ONLY ON OLD STYLE MACHINES. IF P/N 2525948(3-52)OR P/N 8678438(3-56) IS TO BE REPLACED, A B/M WILL BE SENT FOR REMOVING THESE PARTS.	
3		
	S . SCREW, SELF TAP HEX WSHR HD-M4.7 X 10LG NOTE: WILL BE QTY OF 4 ON MACHINES WITHOUT SWITCH ASM	ATT PT
1		
ī	· · · · · · · · · · · · · · · · · · ·	
i •		
, ,		ATT DT
		ATT PT
1 1	I DOKUAQUED EVT ČTAN MA	ATT PT
1		
	. CABLE ASM-INTERFACE-MODEL 1	
1 1	. CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9	
1 - 1	. CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 . RETAINER	
1	. CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 . RETAINER . BUSHING, STRAIN RELIEF	
1 - 1	CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER BUSHING,STRAIN RELIEF LINE CORD ASM	
1	. CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 . RETAINER . BUSHING, STRAIN RELIEF . LINE CORD ASM FOR CABLE COMPONENT PARTS SEE FIGURE 9	
1	CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER BUSHING, STRAIN RELIEF LINE CORD ASM FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER	
1	CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER BUSHING, STRAIN RELIEF LINE CORD ASM FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER	
1 1	CABLE ASM-INTERFACE-MODEL 1 FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER BUSHING, STRAIN RELIEF LINE CORD ASM FOR CABLE COMPONENT PARTS SEE FIGURE 9 RETAINER BUSHING, STRAIN RELIEF	-
	1	FOR CABLE COMPONENT PARTS SEE FIGURE 9 1 . SCREW, PAN HD-M4 X 6 LG 1 . LOCKWASHER, EXT STAR-M4 1 . CABLE ASM-INTERFACE-MODEL 1

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FOR PARTS NOT SHOWN SEE FIG. 3 SHEET I

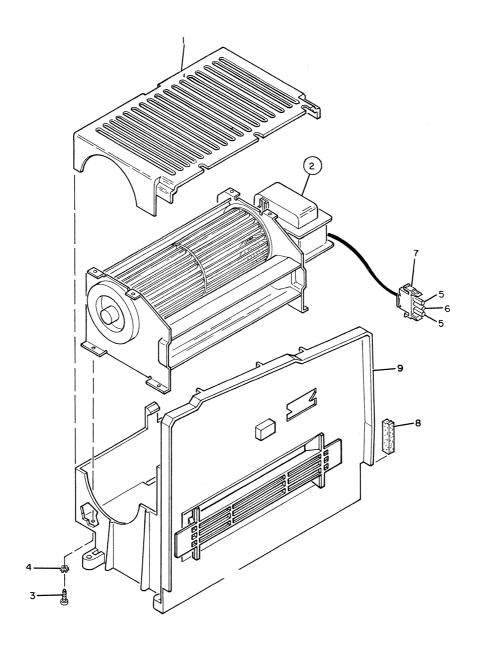


FIGURE 4. BLOWER UNIT ASSEMBLY. SEE LIST 4.

BLOWER UNIT ASSEMBLY

FIGURE-		UNITS		1
INDEX	PART	PER	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
4 -	1989683 6341226	REF	BLOWER UNIT ASSEMBLY FOR NEXT HIGHER ASM SEE FIGURE 3-1 FOR ILLUSTRATION SEE FIGURE 4 . COVER	
- 2	6026122	1	. BLOWER ASSEMBLY	ATT DT
	6026122 244049 1622345		. BLOWER ASSEMBLY . SCREW,BIND HD,SELF TAP- 4-40 X 0.312 LG	ATT PT ATT PT

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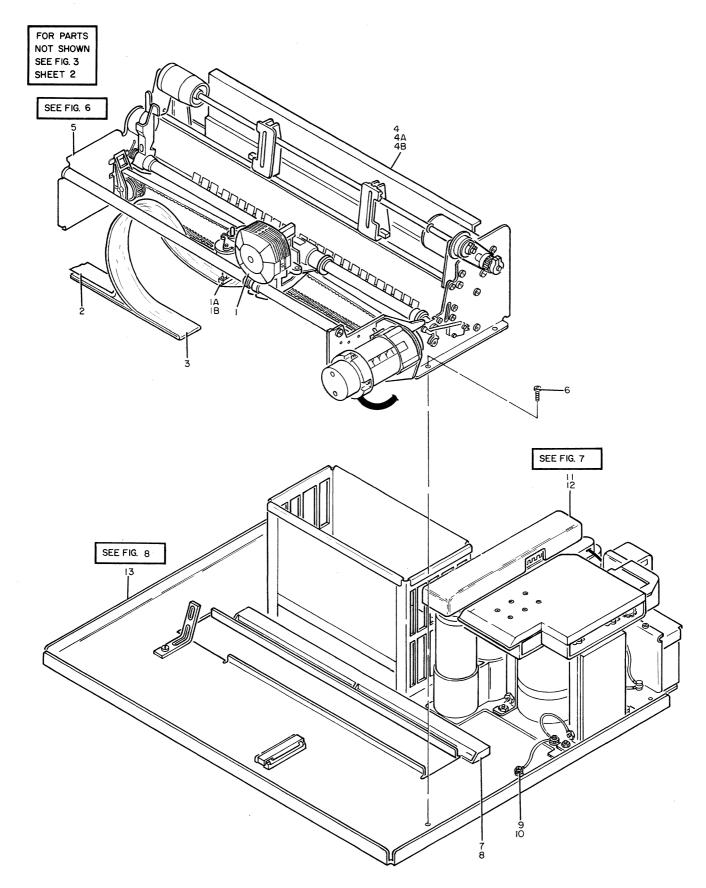
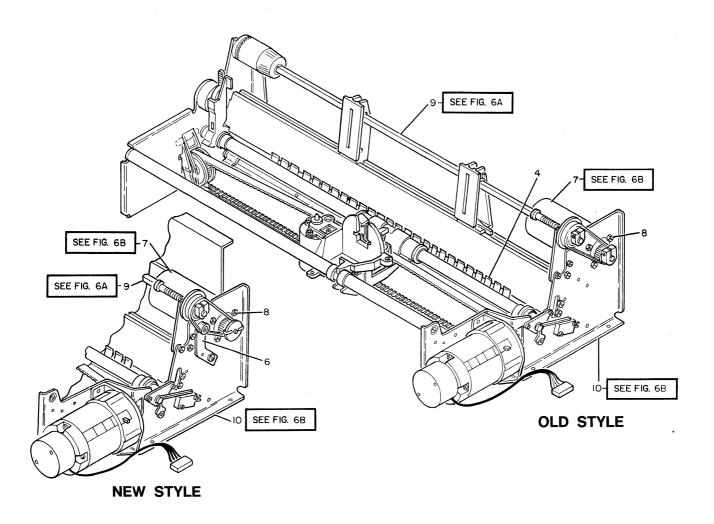


FIGURE 5. PRINTER ASSEMBLY. SEE LIST 5.

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PRINTER ASSEMBLY

FIGURE-		UNITS		
INDEX	PART	PER	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
5 -	6814221	REF	PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2	
-	6814223	REF	PRINTER ASSEMBLY, 230V, 50HZ-MODEL 1/2	
_	6026294	REF	PRINTER ASSEMBLY,120V,60HZ-MODEL 1/2	
_	6026295	REF		
_	0020273	REF	PRINTER ASSEMBLY,230V,60HZ-MODEL 1/2	
,			FOR NEXT HIGHER ASM SEE FIGURE 3-46	
i			FOR ILLUSTRATION SEE FIGURE 5	
			NOTE: WHEN ORDERING THIS PART THE CORRECT	
		i	LABELS MUST BE ORDERED ALSO.	
			REFERENCE 3-24(3 TIMES)3-25,3-26,	
			3-27,3-28(2 TIMES)3-29,3-29A,3-34A,	
İ			3-35,3-35A AND 3-35B	
- 1	NO NO.	1	. PRINTHEAD ASM-BAG WITH PRINTHEAD AND	
			SILICONE COMPOUND IS PROVIDED IN A KIT	
		ĺ	SUPPLIED BY IRD-FOR ORDERING INSTRUCTIONS	3
		İ	SEE LABEL ON UNDERSIDE OF WINDOW	
		İ	COVER	
- 1A	6814254	1		
- 1B	1621171	ī		ATT PT
- 2	6341086	ī	. CABLE ASM-RIBBON MOTOR-MODEL 1/2	011 11
	· - • • •	_	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 3	6814256	1	. CABLE ASM-HEAD DRIVER-MODEL 1/2	
,		•	34 POSITION CONNECTOR	
				4
_ ^	8476547		FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 4 - 4A	8674567	1	BAFFLE	
	6814269	4	. SCREW, HEX HD-M4 X 10 LG	ATT PT
- 5	6341076	1	. MECH STRUCTURE ASM (OLD STYLE)-MODEL 1/2	
- 5	6026248	1	. MECH STRUCTURE ASM-(NEW STYLE)-MODEL 1/2	-
1			FOR DETAIL BREAKDOWN AND DIFFERENCE	
:			BETWEEN OLD STYLE AND NEW STYLE, REFER TO	
		ł	FIGURE 6.	
			NOTE: IF ORDERING MECHANICAL STRUCTURE ASM	1
			FOAM MUST BE ORDERED ALSO, REFERENCE	
- 6	6814269	8	. SCREW, HEX HD-M4 X 10 LG	ATT PT
- 7	NO NO.	1	. TROUGH, WIRE	
- 8	6814268	3	. SCREW, HEX HD-M4 X 8 LG	ATT PT
- 9	6814268	1	. SCREW, HEX HD-M4 X 8 LG	
- 10	1622346	1	. LOCKWASHER, EXT STAR- M4, 8 OD X .5	
- 11	NO NO.	1	. POWER SUPPLY ASSEMBLY- 120V,60 HZ	
- 11	NO NO.	ī	. POWER SUPPLY ASSEMBLY- 230V,50 HZ	
		_	FOR DETAIL BREAKDOWN SEE FIGURE 7	
- 12	6814268	7	. SCREW, HEX HD-M4 X 8 LG	ATT DT
- 13	NO NO.	i	. BASE ASSEMBLY	ATT PT
	110 110.	+		
			FOR DETAIL BREAKDOWN SEE FIGURE 8	
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-				
1				
1				
1				



MECHANICAL STRUCTURE ASSEMBLY

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION 1 2 3 4
6 -	6341076 6026248	REF	MECHANICAL STRUCTURE ASSEMBLY (OLD STYLE)-MODEL 1/2 MECHANICAL STRUCTURE ASSEMBLY (NEW STYLE)-MODEL 1/2 FOR NEXT HIGHER ASSEMBLY SEE FIGURE 5-5 FOR ILLUSTRATION SEE FIGURE 6 NOTE:WHEN ORDERING THIS PART, THE CORRECT LABELS MUST BE ORDERED ALSO.
- 4 - 6 - 7	6814261 6026241 7838592 6814270	1 1 1 3	REFERENCE 3-34A AND 3-35 • FINGER ASM • IDLER ASM(NEW STYLE MODELS 1 AND 2) • MOTOR-PAPER FEED PART OF MECHANICAL STRUCTURE SUB ASSEMBLIES FOR DETAIL BREAKDOWN SEE FIGURE 6B • SCREW, HEX HD-M4 X 12 LG ATT PT
- 9 - 9 -10	NO NO. NO NO.	1 1	TRACTOR DRIVE ASM(OLD STYLE)MODEL 1/2 TRACTOR DRIVE ASM(NEW STYLE)MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 6A MECHANICAL STRUCTURE SUB ASSEMBLIES FOR DETAIL BREAKDOWN SEE FIGURE 6B
	•		

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FOR PARTS NOT SHOWN SEE FIG. 6

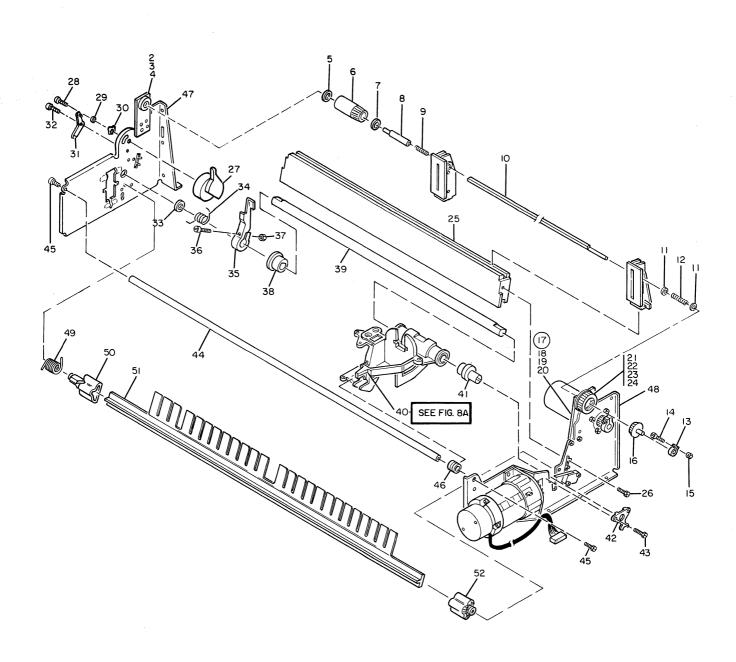


FIGURE 6A. TRACTOR DRIVE ASSEMBLY. SEE LIST 6A.

TRACTOR DRIVE ASSEMBLY

FIGURE-	PART	UNITS			
INDEX NUMBER	NUMBER	PER ASM.	DESCRIPTION 1 2 3 4		
NÁWREH		ASM.	1 2 3 4		
6A-	NO NO.	REF	TRACTOR DRIVE ASM(OLD STYLE)MODEL 1/2		
-	NO NO.	REF	TRACTOR DRIVE ASM(NEW STYLE)MODEL 1/2		
1			FOR NEXT HIGHER ASM SEE FIGURE 6-9		
			FOR ILLUSTRATION SEE FIGURE 6A NOTE:TO DETERMINE WHICH PARTS TO ORDE	D CHECK	
l			FOR BRONZE BUSHING IN RIGHT PLAT		
			BRACKET(OLD STYLE ONLY) REFERENC		
- 1 :	6026196	1	. PLATE ASM-LEFT		
- 2	1621614	3	. SCREW, HEX CAP HD-M3 X 8'LG	ATT PT	
- 3	1622316	3	. WASHER, SPRING-M3 6.2 OD X 0.8 THK	ATT PT	
- 4	1622302	3	. WASHER, FL-M3 7 OD X 0.5 THK	ATT PT	
- 5	6026199	1	. BEARING, THRUST (NEW STYLE ONLY)		
- 6	6026195	1	. CYLINDER, UNIVERSAL		
- 7	6026194	1	. YOKE, UNIVERSAL		
- 8	602619 3 198977 5	1 1	. HUB,UNIVERSAL . SPRING,HUB(OLD STYLE)		
- 9	6813950	1	. SPRING, HUB(NEW STYLE)		
- 10	6026201	2	. SHAFT, DRIVE		
- 11	783857 3	-	. WASHER, FLAT M3- 7 OD		
- 12	6814276	1	. SPRING, PAPER FEED CLUTCH(OLD STYLE)		
- 12	6813949	1	. SPRING, PAPER FEED CLUTCH (NEW STYLE)		
- 13	7838591	1	. COLLAR		
- 14	1621167	1	. SCREW, PAN HD-M2.5 X 20 LG	ATT PT	
- 15	1622399	1	. NUT, PLAIN HEX-M2.5	ATT PT	
- 16	6026192	1	. SPLINE GEAR		
- 17 - 17	6026198	1	· · · · · · · · · · · · · · · · · · ·		
- 18	6026197 1621614	3	. PLATE ASM-RIGHT(NEW STYLE) . SCREW, HEX HD CAP M3 X 8 LG(OLD STYLE)	ATT PT	
- 18	6814265	4	. SCREW, HEX HD CAP M3 X 8 LG(NEW STYLE)	ATT PT	
- 19	1622316	3	. WASHER, SPRING-M3 6.2 OD X 0.8 THK	ATT PT	
			(OLD STYLE ONLY)	811 11	
- 20	8674518	3	. WASHER, FLAT M3-10 OD(OLD STYLE ONLY)	ATT PT	
- 21	1126839	1	E-CLIP(NEW STYLE)	ATT PT	
- 21	6341149	1	• E-CLIP(OLD STYLE)	ATT PT	
- 22	6814275	1	WASHER, FLAT M4-28 OD (OLD STYLE)		
- 22 - 23	8674552 NO NO.	1	COVER, BEARING(NEW STYLE)		
- 24	6026202	1 1	BEARING(NEW STYLE ONLY) PULLEY, SPLINE(OLD STYLE)		
- 24	6026203	i	PULLEY, SPLINE (NEW STYLE)		
- 25	6026108	ī	. PLATEN		
į			NOTE: WHEN ORDERING THIS PART THE CORR	ECT	
-			LABELS MUST BE ORDERED. REFERENC	E	
			3-34A AND 3-35		
- 26	6814270	4	. SCREW, HEX HD-M4 X 12 LG	ATT PT	
- 27	6341083	1	. LEVER, FORMS THICKNESS		
- 28 - 29	8674528 6814229	1	. SCREW, SELF TAP PAN HD . WASHER, ADJUST KNOB	ATT PT	
- 30	7838574	1 1	. WASHER, SPRING WAVE	ATT PT	
- 31	6813951	1	. SPRING, DETENT	ATT PT	
- 32	6814264	ī	. SCREW, HEX HD-M3 X 6 LG	ATT PT	
- 33	7838571	ī	. BEARING, THRUST	,	
- 34	6813954	1	. SPRING-PAPER TENSION		
- 35	6341075	1	. LEVER, BAIL OPEN		
- 36	1621495	1	. SCREW, SPLINE SOC HD-M3 X 12 LG	ATT PT	
- 37	1622401	1	. NUT, PLAIN HEX-M3 X 5.5 FL W	ATT PT	
- 38	8674561	1	. ENDCAP, FRONT BAR-LEFT		
- 39 - 40	8674559 6814248	1 1	. BAR, FRONT GUIDE		
- 40	6814248	1 1	. CARRIER ASSEMBLY-MODEL 1/2		
- 41	8674560	1	FOR DETAIL BREAKDOWN SEE FIGURE 8A . ENDCAP, FRONT BAR-RIGHT		
- 42	8674565	1	. BEARING, FRONT BAR		
- 43	6814265	2	. SCREW, HEX HD-M3 X 8 LG	ATT PT	
-		-			
		1			

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FOR PARTS NOT SHOWN SEE FIG. 6

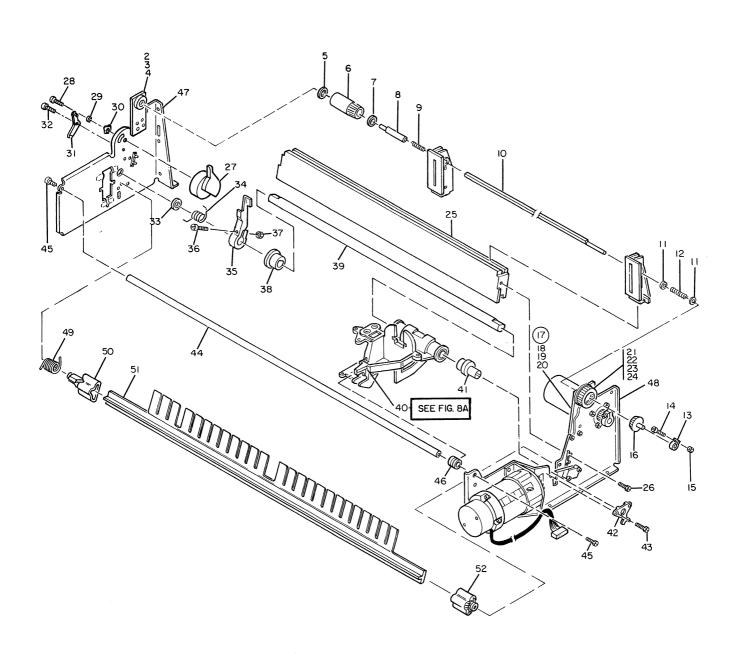


FIGURE 6A. TRACTOR DRIVE ASSEMBLY. SEE LIST 6A.

TRACTOR DRIVE ASSEMBLY

FIGURE-	PART	UNITS PER	DESCE	RIPTION
NUMBER 6A - 44	NUMBER 8674558	ASM.	1 2 3 4	
- 44 - 45 - 46 - 47 - 48 - 49 - 50 - 51 - 52	6814269 8678360 NO NO. NO NO. 6813953 8674556 6814261 8674557	1 2 1 1 1 1 1 1 1 1	BAR,REAR GUIDE SCREW,HEX HD-M4 X 10 LG BEARING,REAR BAR FRAME-LEFT FRAME-RIGHT SPRING,PAPER TENSION ENDCAP,FINGER ASM L.H. FINGER ASM ENDCAP,FINGER ASM R.H.	ATT PT

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FOR PARTS
NOT SHOWN
SEE FIG. 6

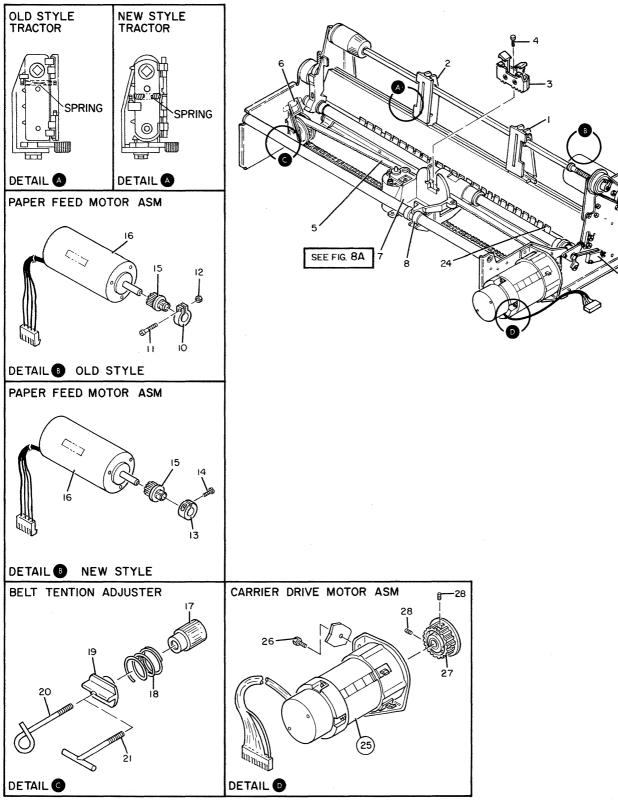


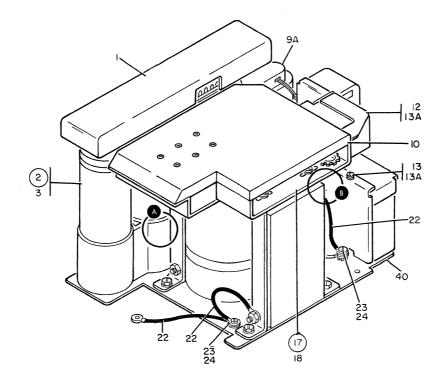
FIGURE 6B. MECHANICAL STRUCTURE SUB ASSEMBLIES. SEE LIST 6B.

MECHANICAL STRUCTURE SUB ASSEMBLIES

IGURE- INDEX	PART NUMBER	UNITS PER	DESCRIPTION		
UMBER	NUMBER	ASM.	1 2 3 4		
В-	NO NO.	REF	MECHANICAL STRUCTURE SUB ASSEMBLIES		
			FOR NEXT HIGHER ASM SEE FIGURE 6-4		
- 1	8678365	1	FOR ILLUSTRATION SEE FIGURE 6B . TRACTOR, PAPER FEED-RIGHT (OLD STYLE)		
- 1	1989799	1	. TRACTOR, PAPER FEED-RIGHT (NEW STYLE)		
- 2	8678366	1	. TRACTOR, PAPER FEED-LEFT (OLD STYLE)		
- 2	1989790	i	. TRACTOR, PAPER FEED-LEFT (NEW STYLE)		
·	2,0,7,70	-	NOTE: WHEN EITHER OLD STYLE TRACTOR IS		
1			ORDERED A B/M WILL BE RECEIVED		
			CONTAINING BOTH NEW STYLE TRACTORS		
			AND MANUAL UPDATES. DO NOT MIX OLD		
			AND NEW STYLE TRACTORS.		
- 3	8678359	1 1	. CLAMP ASM-HEAD-MODEL 1/2		
- 4	6814267	1	. SCREW, HEX HU-M3 X 12 LG	ATT PT	
- 5	7838570	1 1	. CARRIER TIMING BELT-MODELS 1 AND 2		
- 6	6814251	1	. CARRIER IDLER PULLEY ASM-MODELS 1 AND 2		
- 7	6814248	1	. CARRIER ASM-MODEL 1/2		
- 8	8678360	1	FOR DETAIL BREAKDOWN SEE FIGURE 8A . BEARING, BAR		
- 9	6814246	i	. BELT, TIMING		
- 10	7838591	1	. COLLAR(OLD STYLE)		
- 11	1621167	1	. SCREW, PAN HD-M2.5 X 20 LG	ATT PT	
- 12	1622399	ī	. NUT, HEX-M2.5	ATT PT	
- 13	6026242	i	. FLYWHEEL(NEW STYLE)	All Fi	
- 14	1621512	ī	. SCREW, HEX SOC HD-M4 X 16 LG	ATT PT	
- 15	6814252	1	. PULLEY, PAPER FEED MOTOR	All Fi	
- 16	7838592	1	. MOTOR ASM, PAPER FEED		
- 17	6814201	1	. SHOULDER, SPRING TENSION (OLD STYLE)		
			NOTE: THIS SHOULDER WILL BE ON MACHINES		
İ			THAT HAVE A SILVER SPRING.		
- 17	8674554	1	. SHOULDER, SPRING TENSION (NEW STYLE)		
			NOTE: THIS SHOULDER WILL BE ON MACHINES		
			THAT HAVE A BLACK SPRING.		
- 18	6813952		. SPRING BELT TENSION(OLD STYLE)		
10	0/7/555		NOTE:COLOR OF THIS SPRING IS SILVER		
- 18	8674555	1	SPRING BELT TENSION(NEW STYLE) NOTE:COLOR OF THIS SPRING IS BLACK		
- 19	6814277	1	BOSS, BELT TENSION		
- 20	6814255	i	. SCREW, BELT TENSION(OLD STYLE)		
- 21	6814255	ī	. SCREW, BELT TENSION(NEW STYLE)		
İ		_	NOTE: ORDERING P/N 6814255 WILL RESULT IN		
i			LATEST LEVEL AVAILABLE		
- 22	681426 0	1	. SWITCH, PLATEN GAP		
- 23	6026264	2	. SCREW, SOC HD M2 X 14(OLD STYLE)	ATT PT	
- 24	6814261	1	. FINGER ASM		
- 25	6814247	1 1	. MOTOR ASM, CARRIER DRIVE		
- 26	6814268	4	. SCREW, HEX HD-M4 X 8 LG	ATT PT	
- 27	6341087	1	• PULLEY, CARRIER MOTOR-MODELS 1 AND 2		
- 28	162172 0	2	• • SCREW, SET CLP PT-M4 X 6 LG	ATT PT	
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FOR PARTS NOT SHOWN SEE FIG. 5



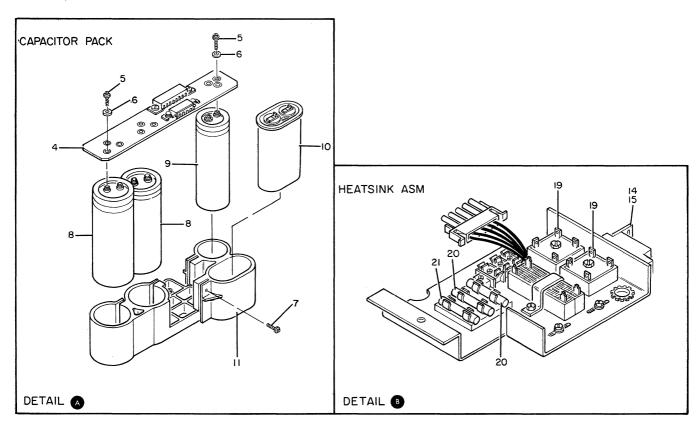


FIGURE 7. POWER SUPPLY ASSEMBLY. SHEET 1 OF 2. INDEX NOS. 1-24. SEE LIST 7.

POWER SUPPLY ASSEMBLY

FIGURE-	PART	UNITS		
INDEX	NUMBER	PER	DESCRIPTION	
NUMBER		ASM.	1 2 3 4	
7 -	NO NO.	REF	POWER SUPPLY ASSEMBLY- 120V,60 HZ	
-	NO NO.	REF	POWER SUPPLY ASSEMBLY- 230V,50 HZ	
			FOR NEXT HIGHER ASM SEE FIGURE 5-11	
		1	FOR ILLUSTRATION SEE FIGURE 7	
- 1	7838627	1	. COVER, CAPACITOR	
-	,03002,	-	NOTE: WHEN ORDERING THIS PART THE CORRECT	•
1			LABEL MUST BE ORDERED. REFERENCE 3-	
- 2	NO NO.	1	. CAPACITOR PACK	
- 3	6814271	3	. SCREW, HEX HD-M4 X 16 LG	ATT DT
- 4	6341081	i	. CARD ASM, POWER SUPPLY	ATT PT
- 5	6814274	6	. SCREW, HEX HD-M5 X 12 LG	
- 6	1622347	6	. WASHER, LOCK EXT TOOTH M5	
- 7	234333	4	. SCREW, SELF TAP HEX HD-NO.10 X 3/4 LG	
- 8	8678433	2	. CAPACITOR- 30VDC	
- 9	8678434	1	. CAPACITOR- SOVDC	
- 9A	1989774	i		
- 10	6341080	1	. BOOT,RUBBER-TERMINAL COVER . CAPACITOR-FERRO RESISTOR	
- 11		i		
- 12	6429215 6026205	1	. BASE	
- 13	NO NO.	1	. COVER, TERMINAL . AC POWER COVER	ATT DT
- 13A				ATT PT
- 13A - 14	6814268	2	. SCREW, HEX HD-M4 X 8 LG	ATT PT
- 14	6026204 6814268	1	. BRACKET, TERMINAL COVER	4TT DT
- 16			. SCREW, HEX HD-M4 X 8 LG	ATT PT
1	7838628	1	. COVER, HEATSINK	
- 17	867835 5	1	. HEATSINK ASM	
- 18 - 19	6814268	4	· · · · · · · · · · · · · · · · · · ·	ATT PT
- 19	6814263	2	RECTIFIER BRIDGE	
1		1	NOTE:A TUBE OF HEAT CONDUCTIVE GREASE	
		1	P/N 6814279 MUST BE ORDERED ALONG	
00	7070/77	_	WITH THIS UNIT FOR PROPER INSULATION	n.
- 20	7838633	2	FUSE, SLOW BLOW- 15A	
- 21	7838641	1	FUSE, SLOW BLOW- 8A	
- 22	NO NO.	1	. STRAP, GROUND- 16 AWG	
0-	(01/6/6	_	OBTAIN LOCALLY	
- 23	6814269	2	. SCREW, HEX HD-M4 X 10 LG	ATT PT
- 24	1622346	2	. WASHER, LOCK EXT TOOTH M4	ATT PT
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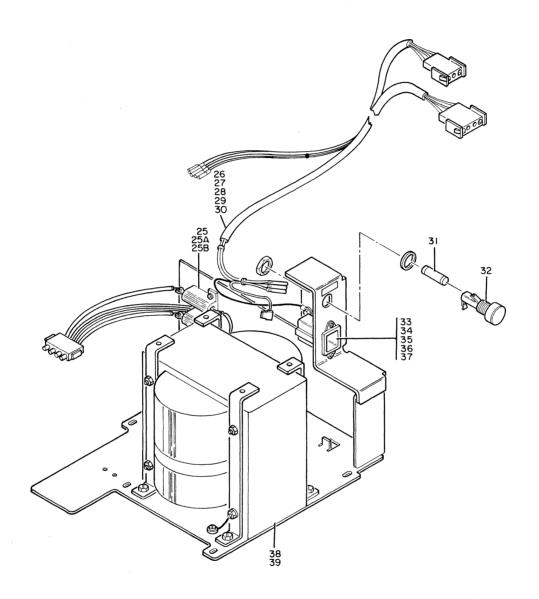


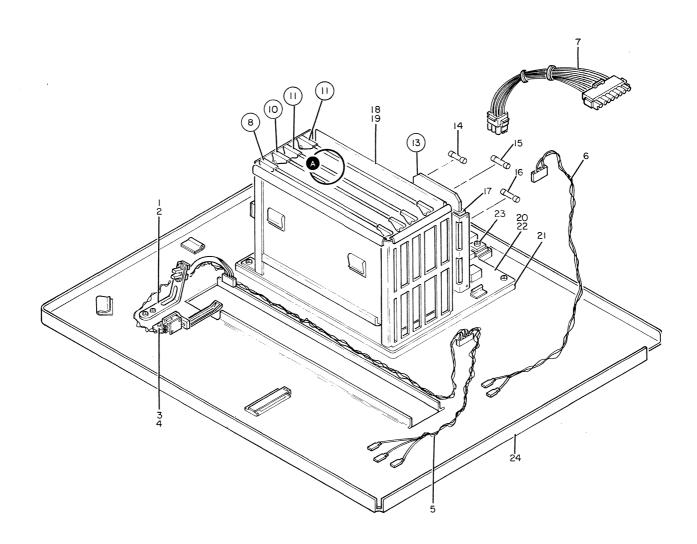
FIGURE 7. POWER SUPPLY ASSEMBLY. SHEET 2 OF 2. INDEX NOS. 25-40. SEE LIST 7.

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POWER SUPPLY ASSEMBLY

FIGURE-	PART	UNITS	DESCRIPTION
INDEX NUMBER	NUMBER	PER ASM.	DESCRIPTION 1 2 3 4
	6341082 8674526 6814278 6341079		
- 37 - 38 - 38 - 39 - 40	1622401 6814210 6814209 6814274 NO NO.	2 1 1 4 1	. NUT, PLAIN HEX-M3

FOR PARTS NOT SHOWN SEE FIG. 5



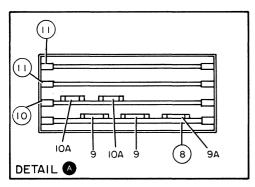


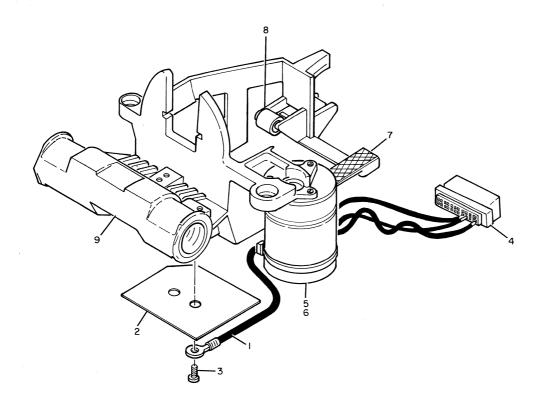
FIGURE 8. BASE ASSEMBLY. SEE LIST 8.

BASE ASSEMBLY

IGURE-	PAR)	UNITS		
UMBER	NUMBER	PER ASM.	DESCRIPTION 1 2 3 4	
				
	NO NO.	REF	BASE ASSEMBLY	
			FOR NEXT HIGHER ASM SEE FIGURE 5-13 FOR ILLUSTRATION SEE FIGURE 8	
- 1	6814262	1	. CABLE ASM-COLUMN 1 SENSOR	
-	002 1202	-	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 2	6814268	1	. SCREW, HEX HD-M4 X 8	ATT PT
- 3	6814257	1	. SWITCH ASM, PAPER OUT	
- 4	6814268	1	. SCREW, HEX HD-M4 X 8	ATT PT
- 5	6341050	1	CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH	
	/ 7 / 7 4 7 4		FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 6	6341052	1	. CABLE ASM-CARRIER MOTOR	
- 7	6341051		FOR CABLE COMPONENT PARTS SEE FIGURE 9	
_ /	0341031		. CABLE ASM-LOGIC BOARD TO CAPACITOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 8	NO NO.	1	. CARD ASM-STEP MOTOR DRIVE **	
- 9	7838637	2	FUSE, SLOW BLOW 1.5A	
- 9A	7838593	1	FUSE, SLOW BLOW 0.5 A	
			NOTE: ONLY ON OLD STYLE CARDS	
- 10	NO NO.	1	. CARD ASM-CARRIER MOTOR DRIVER **	
- 10A	7838639	2	FUSE, SLOW BLOW 2.5 A	
- 11	NO NO.	2	. CARD ASM-WIRE DRIVER **	
- 13	NO NO.	1	. CARD ASM-POWER SUPPLY REGULATOR **	
- 14	7838641	1	FUSE, SLOW BLOW 8A	
- 15	7838638	1	FUSE, SLOW BLOW 2A	
- 16	7838636	1	FUSE, SLOW BLOW 1A	
- 17 - 18	NO NO.	2		
- 19	NO NO. 6814271	1	. CARD CAGE ASM	
- 20	8678402	1	. SCREW,HEX HD-M4 X 16 . CARD ASM-LOGIC	ATT PT
- 21	NO NO.	i	. INSULATOR, LOGIC BOARD	
- 22	6814271	4	. SCREW, HEX HD-M4 X 16	ATT PT
- 23	6814273	6	. SCREW, HEX HD-M4 X 25	ATT PT
- 24	NO NO.	1	. BASE, PRINTER	
i				
			** REFER TO MAP A000 PAGES FOR CORRECT	
:			PART NUMBERS	
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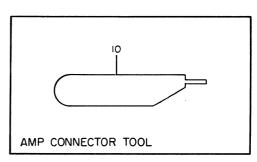


FIGURE 8A. CARRIER ASSEMBLY-MODEL 1/2. SEE LIST 8A.

CARRIER ASSEMBLY-MODEL 1/2

FIGURE-		UNITS	
INDEX	PART NUMBER	PER	% TSCRIPTION
NUMBER		ASM.	1 2 3 4
8A-	6814248	REF	CARRIER ASSEMBLY-MODEL 1/2 FOR NEXT HIGHER ASSEMBLY SEE FIGURE 6A-40 AND 6B-7 FOR ILLUSTRATION SEE FIGURE 8A
- 1	NO NO.	1	. GROUND WIRE ASM
2 3	681425 0 6814264	1	. INTERRUPTER PLATE . SCREW, HEX HD-M3 X 6 LG ATT PT
- 4 - 5	8674562 6814249	1 1	. HOUSING, CONNECTOR . MOTOR, RIBBON DRIVE NOTE: IF AN AMP CONNECTOR TOOL P/N 6026107 HAS NOT BEEN PREVIOUSLY PROCURED, ONE MUST BE ORDERED WITH THE MOTOR FOR PROPER INSTALLATION. REFERENCE 8A-10
- 6	1621614	3	SA-10 SCREW, HEX HD-M3 X 8 LG ATT PT
- 7 - 8 - 9 - 10	6429224 6813958 8674563 6026107	1 1 1 AR	. TAPE,RUBBER- 45 MM . SPRING,BEARING . SHUTTLE,BEARING ASM
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CABLE ASSEMBLIES WITH COMPONENT PARTS

FIGURE	<u> </u>	LIMITO		
FIGURE- INDEX	PART	UNITS		DESCRIPTION
NUMBER	NUMBER	ASM.	1 2 3	DESCRIPTION 4
9 - A	1989693	1	CABLE	ASM-DECADE SWITCH
				FOR COMPONENT PARTS SEE INDEXES
1 .		_		8,9,14
- A	1989707	1	CABLE	ASM-INTERFACE, MODEL 1(WITH COVER
				INTERLOCK SWITCH ASM)
				FOR COMPONENT PARTS SEE INDEXES
			04015	3,5,6,11,12,13,15,16,18
- A	6021066	1	CABLE	ASM-SIGNAL
				FOR COMPONENT PARTS SEE INDEXES
		i		4A,4B,4C,9A,18,19,20,21,21A,
- A	6021067	1	CARLE	22,23,24,25,26,27,28 ASM-PHOTO DIODE
_ ^	0021007	+	CABLE	FOR COMPONENT PARTS SEE INDEXES
				4B,9B,9C,22,22A,24A
- A	6021071	1	CARLE	ASM-(TSR)J1 TO TB1
	0022072	-	CADLL	FOR COMPONENT PARTS SEE INDEXES
				40,27,29,294,30
- в	6341050	1	CABLE	ASM-PAPER OUT/BAIL OPEN SW(FRU)
- B	6341051	ī		ASM-LOGIC BOARD POWER(FRU)
- B	6341052	1		ASM-CARRIER MOTOR(FRU)
- B	6341079	1		ASM-WIRING HARNESS AC POWER(FRU)
- B	6341082	1	CABLE	ASM-POWER SUPPLY RESISTORS(FRU)
- B	6341084	1	CABLE	ASM-HEAD DRIVER,R/S(FRU)
- B	6341085	1	CABLE	ASM-RIBBON MOTOR, R/S(FRU)
- B	6341086	1		ASM-RIBBON MOTOR, STD(FRU)
- B	6814105		CABLE	ASM-INTERFACE-MODEL 1(W/O COVER
_				INTERLOCK SWITCH ASM)
- B	6814106	i i	CABLE	ASM-INTERFACE-MODEL 2(W/O COVER
	/ 43 / 43 4	! _ !		INTERLOCK SWITCH ASM)
- C	6814230	1	CABLE	ASM-INTERFACE-MODEL 2(WITH COVER
				INTERLOCK SWITCH ASM)
				FOR COMPONENT PARTS SEE INDEXES
- c	6814231	1	CARLE	3,4,5,5A,5B,7,10,11,13,17,18
	9014531	-	CADLE	ASM-ON/OFF SWITCH
	l			FOR COMPONENT PARTS SEE INDEXES 29B,31,32
- c	6814256	1	CARLE	ASM-HEAD DRIVER,STD(FRU)
- c	I .	i		ASM-PHOTO SENSOR, COLUMN ONE (FRU)
- c	,	i		ASM-OPERATORS PANEL
		-	UND 22	FOR COMPONENT PARTS SEE INDEXES
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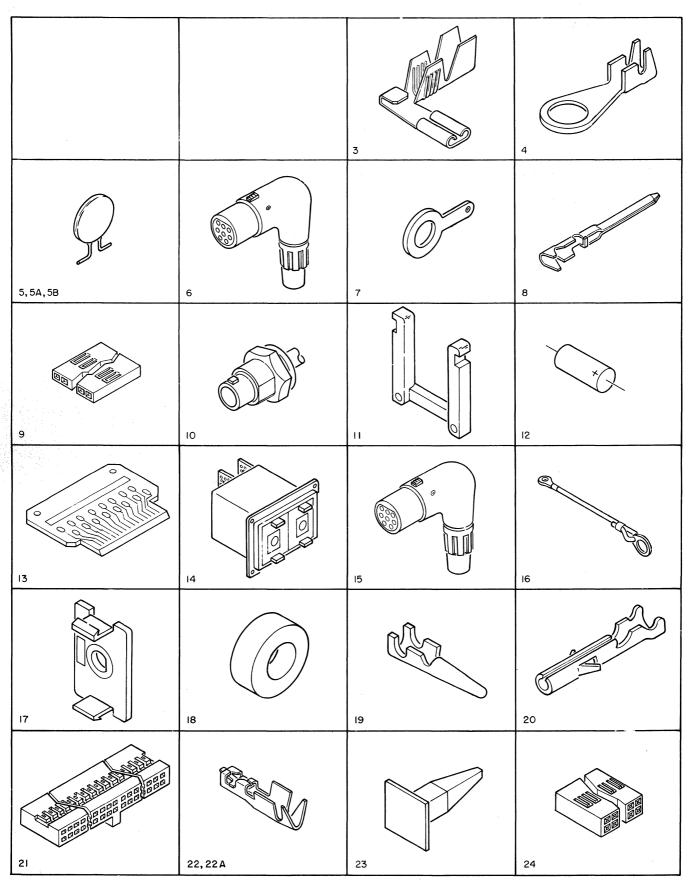


FIGURE 9. CABLE ASSEMBLIES WITH COMPONENT PARTS. SHEET 1 OF 2. INDEX NOS. 3-24A. SEE LIST 9.

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CABLE ASSEMBLIES WITH COMPONENT PARTS

		1	
FIGURE-	PART	UNITS	DECODIETION:
INDEX	NUMBER	PER	DESCRIPTION
NUMBER		ASM.	1 2 3 4
9 - 3	1187169	AR	. TERMINAL, FLAG
- 4	483687	AR	. TERMINAL, FLAG . TERMINAL, RING, NO.10 STUD, 14-16 AWG
- 4A	483658	AR	. TERMINAL, TAPER PIN
- 4B	483676	AR	. TERMINAL, TAPER PIN . TERMINAL, RING, NO.6 STUD, 22-26 AWG
- 4C	483678	AR	
- 4D		t	. TERMINAL,RING, NO.6 STUD,14-16 AWG
- 5	483677	AR	. TERMINAL,RING, NO.6 STUD,18-20 AWG
- 5A	1134459	AR	. CAPACITOR,DISC
1	4406517	AR	. VARISTOR, DISC
1 1	5213736	AR	. CAPACITOR,DISC
- 6	1657272	AR	. PLUG, AUDIO-RIGHT ANGLE
- 7	2565189	AR	. TERMINAL
- 8	2731384	AR	. PIN,DISCRETE WIRE-22-26 AWG
- 9A	2731406	AR	. HOUSING 1X12
- 9B	1229606	AR AR	. HOUSING- 1 X 7
1	2731836	1	. HOUSING- 1 X 8
- 9C - 10	2732354 5252661	AR AR	. HOUSING- 1 X 5
- 11	5352967	1	. CONNECTOR
- 12	5392919	AR AR	. STRAIN RELIEF . CAPACITOR, POLAR
- 13	5800610	AR	. CARD ASM
- 13	8544291	AR	. CARU ASTI
- 15	8546931	AR	•
- 16	8546933	AR	. PLUG,8 POSITION 90 DEG . ATTACH ASM
- 17	8678446	AR	. RETAINER
- 18	825468	AR	. CORE, FERRITE
- 19	483657	AR	. TERMINAL, TAPER PIN
- 20	1475671	AR	. TERMINAL, SOCKET
- 21	2334916	AR	. HOUSING, MINI LATCH 2 X 8
- 21A	6021004	AR	. HOUSING, MINI LATCH 2 X 10
- 22	2637682	AR	. CONNECTOR
- 22A	2637683	AR	. TERMINAL, QUICK DISCONNECT
- 23	2637689	AR	
- 24	2731388	AR	. PLUG,POLARIZING . HOUSING- 2 X 12
- 24A	2731842	AR	. HOUSING- 2 X 2
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29, 29A, 29B,	30	31	32
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FIGURE 9. CABLE ASSEMBLIES WITH COMPONENT PARTS. SHEET 2 OF 2. INDEX NOS. 25-32. SEE LIST 9.

CABLE ASSEMBLIES WITH COMPONENT PARTS

FIGURE-		UNITS	
INDEX NUMBER	PART NUMBER	PER ASM.	DESCRIPTION 1 2 3 4
9 - 25 - 26 - 27 - 27A - 28 - 29 - 29A - 30 - 31 - 32	2732338 2732342 317297 6026261 1847527 1847520 2451131 1847526 1847528 1655372	AR AR AR AR AR AR AR	. HOUSING- 2 X 12 . SHROUD . LABEL-QUICK, NO. 34-66 . LABEL . HOUSING, RECEPTACLE- 3 POS . TERMINAL, PIN . TERMINAL, PIN . HOUSING, PLUG- 3 POS . HOUSING, PLUG- 4 POS . SWITCH ASM

CHART I. LINE CORD ASSEMBLIES (Part 1 of 2)

PLUG PIN-SIDE VIEW	PART NUMBER	LENGTH	COUNTRIES	DESCRIPTION
(1)	1989792	1.8M	USA, CANADA, LOW VOLTAGE AFE	250V 6A LOCKING
	1989793	3.0M		PLUG PART NO. 624034
	5640670	1.8M	USA, CANADA, SAUDI ARABIA	250V 6A
	1989794	3.0M		NON LOCKING SHIELDED
	2684648	3.0M	FRANCE, BELGIUM, HUNGARY, ALGERIA	250V 6A
	2684591	3.0M	UNITED KINGDOM, IRELAND, MALAYSIA	250V 3A FUSE PART NO. 8168499
	2684647	3.0M	FINLAND, GERMANY, YUGOSLAVIA, NORWAY, SWEDEN, AUSTRIA	250V 6A
	5640664	3.0M	HIGH VOLTAGE AFE—AUSTRALIA, ARGENTINA, COLUMBIA, PARAGUAY, VENEZUELA, URUGUAY AND NEW ZEALAND	250∨ 6A
•••	2684646	3.0M	SWITZERLAND	250V 6A
	2684590	3.0M	SOUTH AFRICA	250V 3A FUSE PART NO. 8168499

CHART I. LINE CORD ASSEMBLIES (Part 2 of 2)

PLUG PIN-SIDE VIEW	PART NUMBER	LENGTH	COUNTRIES	DESCRIPTION
	2684645	3.0M	DENMARK	250V 6A PLUG PART NO. 4409574
•••	2684644	3.0M	ITALY, CHILE	250V 6A
() () () () () () () () () ()	2684643	3.0M	ISRAEL	250V 6A PLUG PART NO. 6814300
	5641082	3.0М	THE NETHERLANDS	250V 6A
	5641083	3.0М	JAPAN	250V 6A LOCKING PLUG PLUG PART NO. 1975238

NUMERICAL INDEX

160193 2 - 19 1621171 5 - 18 1673724 3 - 40 4134356 1 - 160193 2 - 19 1621172 5 - 18 1715971 3 - 358A 4134356 1 - 7 1621162 1 - 23 1715973 3 - 358A 4134356 1 - 7 1621162 1 - 23 1715973 3 - 358A 4134353 1 - 7 1621162 1 - 23 1715973 3 - 358A 4134353 1 - 3 1715977 3 - 3 - 358A 4134353 1 - 3 1715977 3 - 3 - 3 184353 1	PART NO.	LIST AND INDEX NO.	PART NO.	LIST AND INDEX NO.	PART NO.	LIST AND INDEX NO.	PART NO.	LIST AND INDEX NO.
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855264	l .	l.	1621618		1989693	1		1 - 29 1 - 29
B55266	l .		1621720	The state of the s	1989694			1 - 29
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7838627	7 - 1	8674543	1 - 2H	8678366	6B- 2		
7838628	7 - 16	8674544	1 - 2H	8678367	8B- 23		
7838633	7 - 20	8674545	1 - 2H	8678374	2 - 17		
7838634	7 - 31	8674546	1 - 2H	8678376	2 - 18		
7838636 7838637	8 - 16 8 - 9	8674547 8674548	1 - 2H 1 - 2H	8678382 8678383	3 - 50 3 - 48		
7838638	8 - 15	8674549	1 - 6	0070303	3 - 51		
7838639	8 - 10A	007.1517	1 - 10	8678393	2 - 4		
7838640	7 - 31	8674552	6A- 22	8678394	2 - 4		
7838641	7 - 21	8674553	6B- 29	8678395	2 - 4		
	8 - 14	8674554	6B- 17	8678396	2 - 4		
7838642	1 - 2A	8674556	6A- 50	8678397	2 - 4		
	1 - 2E 1 - 3A	8674557 8674558	6A- 52 6A- 44	8678402 8678405	8 - 20 2 - 13		
	1 - 3A 1 - 18A	8674559	6A- 39	8678408	3 - 36		
	1 - 20	8674560	6A- 41	8678409	3 - 38		
	3 - 31	8674561	6A- 38	8678410	3 - 37		
	3 - 58	8674562	8A- 4	8678420	1 - 40		
8112294	1 - 29		8B- 17	8678433	7 - 8		
8112300	1 - 29	8674563	8A- 9	8678434	7 - 9		
8112301	1 - 29	8674564 8674565	8B- 30 6A- 42	8678435 8678436	1 - 41		
8112302 8274518	6A- 20	8674566	8A- 7	8678437	1 - 35		
8326800	3 - 25	55.1500	8B- 24	8678438	3 - 56		
8326801	3 - 25	8674567	5 - 4	8678445	3 - 65		
8326802	3 - 25	8674568	1 - 2H		3 - 68		
8326838	3 - 35A	8674569	1 - 2H	8678446	9 - 17		
8326839	3 - 35B	8674570	1 - 12	8678447	3 - 11		
8330628	1 - 29	8674571	1 - 12	8678486 8678487	1 - 38		
Ն543731 8544291	1 - 42 9 - 14	8674572 8674573	1 - 12	8678487 8678488	2 - 2		
8544450	3 - 35A	8674574	1 - 1	8678489	2 - 2		
0344430	J = JJA						
		·					

 3268 Printer Models 1 and 2 Parts Catalog Order No. S131-0080-3 READER'S COMMENT FORM

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Technical Newsletter

This Newsletter No. SY27-1303

Date May 20, 1983

Base Publication No. S131-0080-3

3268 Printer

Previous Newsletters None

3268 Printer, Models 1 and 2 Parts Catalog © IBM Corp. 1981, 1982, 1983

This Technical Newsletter provides the following replacement pages for the subject publication:

3, 4	25.26
5,6	27. 28
9, 10	29, 30
11,12	31, 32
19, 20	35, 36
21,22	37.38
	39, 40

Summary of Amendments

This TNL updated the parts list of the 3268 Printer, Models 1 and 2 Parts Catalog

Note: File this cover letter at the back of the manual to provide a record of changes.

COVER ASSEMBLY

5101155		LUNUTS		
FIGURE-	PART	UNITS	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
	1000710 1/2	<u> </u>		
1 -	1989710 NP	1	COVER ASSEMBLY	
	0/7/577		FOR ILLUSTRATION SEE FIGURE 1	
- 1	8674573	1	. ACCESS COVER ASM-ENGLISH-MODELS 1 AND 2	
- 1	8674586	1	. ACCESS COVER ASM-ENGLISH-MODEL 2C	
- 1	8674575	1	. ACCESS COVER ASM-BRAZIL/PORTUGUESE	
- 1 ' - 1	8674576 8674577	1	. ACCESS COVER ASM-CANADA . ACCESS COVER ASM-DANISH	
- i !	8674578	1	. ACCESS COVER ASH-DANISH	
- i	8674579	i	. ACCESS COVER ASM-FRENCH	
- i	8674580	i	. ACCESS COVER ASM-GERMAN	
- î	8674581	ī	. ACCESS COVER ASM-ITALIAN	
- ī ;	8674582	ī	. ACCESS COVER ASM-JAPANESE	
- ī	8674583	i	. ACCESS COVER ASM-SPANISH	
- 1 i	8674584	1	. ACCESS COVER ASM-SWEDISH	
		-	NOTE: ORDER CORRECT P/N FROM 1-45 OR 1-46	
			TO REPLACE THIS PART, IF COMPLETE TO	
1		İ	BROKEN OR IF MACHINE HAS P/N 602613	4 REFERENCE 1-2C.
- 1A	1621061	6	. SCREW, CHEESE HD-M4 X 10 LG	ATT PT
- 2	6026139	2	SPRING	
- 2A	7838642	2	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 2B	1622305	4	WASHER, FL- M5 10 OD X 1 THK	ATT PT
- 2C	6429277	1	JUMPER ASM (NEW STYLE-RING TERMINAL)	
- 2C	6026134	1	JUMPER ASM (OLD STYLE-SLIDE TERMINAL)	
- 20	6026133	1	JUMPER ASM	
- 2E	7838642	1	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 2F	1622304	2	WASHER, FL- M4 9 OD X 0.8 THK	ATT PT
- 2G	8674541	, 1	LABEL, CUSTOMER WARNING-CANADIAN FRENCH	
- 2H	8674534	1	LABEL, CUSTOMER WARNING-ENGLISH	
- 2H - 2H	8674536 8674540	1	LABEL, CUSTOMER WARNING-BELGIUM LABEL, CUSTOMER WARNING-PORTUGUESE/BRAZIL	
- 2H - 2H	8674543	1	LABEL, CUSTOMER WARNING-DANISH	
- 2H	8674544	i	LABEL, CUSTOMER WARNING-FINNISH	
- 2H	8674545	ī	LABEL, CUSTOMER WARNING-FRENCH	
- 2H	8674546	1	LABEL, CUSTOMER WARNING-GERMAN	
- 2H	8674547	1	LABEL, CUSTOMER WARNING-ITALIAN	
- 2H	8674548	1	LABEL, CUSTOMER WARNING-JAPANESE	
- 2H	8674568	1	LABEL, CUSTOMER WARNING-SPANISH	
- 2H	8674569	1	LABEL, CUSTOMER WARNING-SWEDISH	
- 3	8678309 NP	1	WINDOW	
			NOTE: ORDER ACCESS COVER ASSEMBLY,	
i		;	REFERENCE 1-1	
- 3A	7838642	10	SCREW, SELF TAP HEX, WSHR HD-M4.7 X 10 LG	ATT PT
- 4	6026136	1	CONTROL ASM, PAPER	
- 4A	8678243	1	LABEL, RIBBON REPLACEMENT-MODELS 1 AND 2	
_ !	(00/100		U.S. MACHINES ONLY	
- 5	6026100	1	. MAGNET	
- 5A	1621164	1	NOTE:OLD STYLE MACHINES ONLY SCREW,PAN HD-M2.5 X 12 LG	ATT PT
- 5A - 5B	1622431	li	. SCREW, PAN NO-NZ.5 X 12 LG . NUT, THIN HEX-M2.5 X 5 FLW	ATT PT
- 6	8674549	3	. HINGE	OUT FI
- 7	1621061	6	. SCREW, CHEESE HD- M4 X 10 LG	ATT PT
- 7A	850248	ı	. STATIC ELIMINATOR	
- 8	8678344	ī	. BUSTLE	
-		1	NOTE: ORDER CORRECT P/N FROM 1-45 OR 1-46	
ŀ			TO REPLACE THIS PART, IF COMPLETE	
		1	TOP UNIT IS BROKEN ONLY.	
- 9	1621061	6	. SCREW, CHEESE HD- M4 X 10 LG	ATT PT
- 10	8674549	3	. HINGE	
		1		
1				
		1		
1		1		
		1		

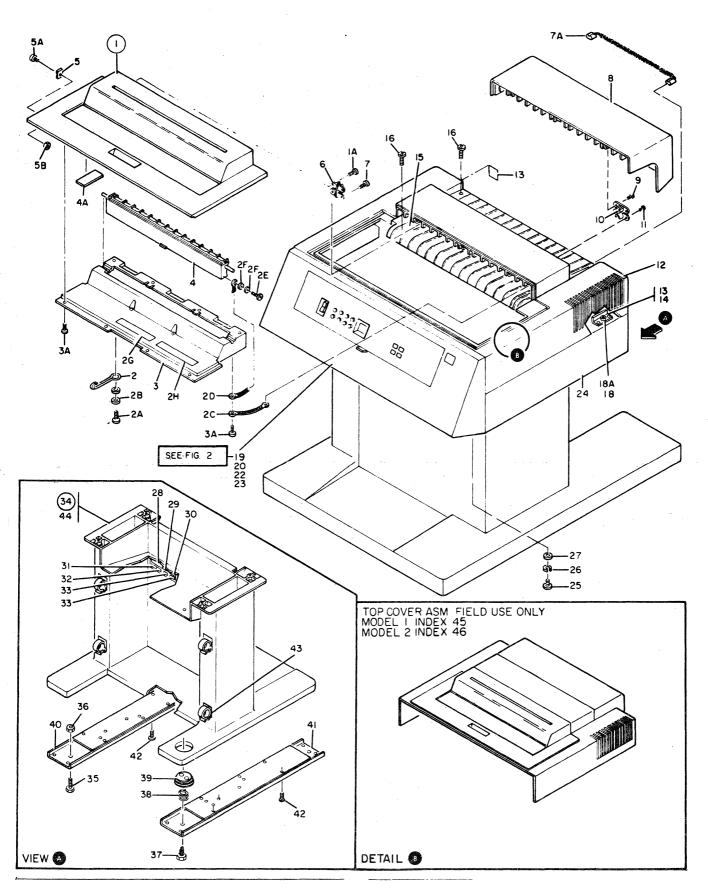


FIGURE 1. COVER ASSEMBLY. SEE-LIST 1.

COVER ASSEMBLY

FIGURE- INDEX	PART NUMBER	UNITS	DESCRIPTION	
NUMBER		ASM.	1 2 3 4	
1 - 11	1621061	6	. SCREW,CHEESE HD- M4 X 10 LG	ATT PT
- 12	8674570	1	. SENTER TOP COVER ASSEMBLY-MODEL 1	
- 12	8674571	1	. CENTER TOP COVER ASSEMBLY-MODEL 2 HOTE:ORDER CORRECT P/N FROM 1-45 OR,1-44	,
			TO REPLACE THIS PART, IF COMPLETE TO	
1			BROKEN OR IF MACHINE HAS P/N 60261	
- 13	8674542	2	. STUD ASM	ATT PT
- 14	2722106	2	. RING, RETAINING	ATT PT
- 15	1989698 NP	1	PAPER GUIDE, OUT (OLD STYLE)	
- 15	6429276	1 4	PAPER GUIDE OUT (NEW STYLE)	
- 16 - 17	7838642 6341072	1	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG LOGO-MODEL 1	ATT PT
- 17	6341070	i	. LOGO-MODEL 2	
- 18	2721378	2	PLATE, LATCH	
- 18A	7838642	4	SCREW, SELF TAP HEX WSHR HD-M4.7 X 10 LG	ATT PT
- 19	NO NO.	1	. OPERATOR PANEL ASSEMBLY-MODEL 1	
- 19	NO NO.	1	. OPERATOR PANEL ASSEMBLY-MODELS 2 AND 2C	
20	7070440	-	FOR DETAIL BREAKDOWN SEE FIGURE 2.	A 77 P. 7
- 20	7838642 1622305	3	. SCREW, SELF TAP HEX WSHR HD-M4.7 X 10LG . WASHER, FL- M5 10 OD X 1 THK	ATT PT
- 23	1621182	4	SCREW, PAN HD-M3.5 X 8 LG	ATT PT ATT PT
- 24	8678341 NP	1	COVER, BOTTOM	at fi
- 25	1621531	4	. SCREW, HEX SOC CAP HD-M6 X 30 LG	ATT PT
- 26	1622320	4	. LOCKWASHER	ATT PT
- 27	1622306	4	. WASHER, FLAT M6- 12.5 OD X 1.6 THK	ATT PT
- 28	5996127 NP	1	. PLATE, POWER RATING	
- 28 - 29	5895649 NP 855264 NP	1	. PLATE, POWER RATING-CANADA	
- 29	855264 NP 855265 NP	1	. PLATE, MGF BY USA . PLATE, MGF BY	
- 29	855266 NP	ī	. PLATE, MGF BY WT	
- 29	855267 NP	1	. PLATE, MGF FOR USA	
- 29	855268 NP	1	. PLATE, MGF FOR	
- 29	855269 NP	1	. PLATE, MGF FOR WT	
- 29	855270 NP	1	. PLATE, RECON BY USA	
- 29 ' - 29	855272 NP 855273 NP	1	. PLATE, RECON BY WT . PLATE, RENOV BY USA	
- 29 ·	855275 NP	î	. PLATE, RENOV BY WT	
- 29	855276 NP	1	. PLATE, RECON FOR USA	
- 29	855278 NP	1	. PLATE, RECON FOR WT	
- 29	855279 NP	1	. PLATE, RENOV FOR USA	
- 29	855281 NP	1	. PLATE, RENOV FOR WT	
- 29 - 29	855284 NP 855285 NP	1	. PLATE,MGF EXPORT . PLATE,UK IMPORT	
- 29	8112300 NP	i	. PLATE, MGF EXPORT-GNK	
- 29	8112301 NP	ī	. PLATE, TRADE MARK-WT	
- 29	8112302 NP	1	. PLATE, TRADE MARK-WT	
- 29	855262 NP	1	. PLATE, PROPERTY-USA	
- 29	1310782 NP	1	. PLATE, PROPERTY-ARGENTINA	
- 29 - 29	1976194 NP 2418180 NP	1	. PLATE, PROPERTY-JAPAN . PLATE, PROPERTY-ITALIA	
- 29	4056393 NP	1	. PLATE, PROPERTY-DEUTCHLAND	
- 29	4134351 NP	ī	. PLATE, PROPERTY-AUSTRALIA	
- 29	4134352 NP	1	. PLATE, PROPERTY-BAHAMAS	
- 29	4134353 NP	1	. PLATE, PROPERTY-BELGIUM	
- 29	4134354 NP	1	. PLATE, PROPERTY-BOLIVIA	
- 29 - 29	4134355 NP 4134356 NP	1	. PLATE, PROPERTY-CHILE . PLATE, PROPERTY-COLUMBIA	
- 29	4134357 NP	1	. PLATE, PROPERTY-COSTA RICA	
- 29	4134358 NP	i	. PLATE, PROPERTY-DENMARK	
- 29	4134359 NP	1	. PLATE, PROPERTY-ECUADOR	
- 29	4134360 NP	1	. PLATE, PROPERTY-FINLAND	
- 29	4134361 NP	1	. PLATE, PROPERTY-GUATEMALA	
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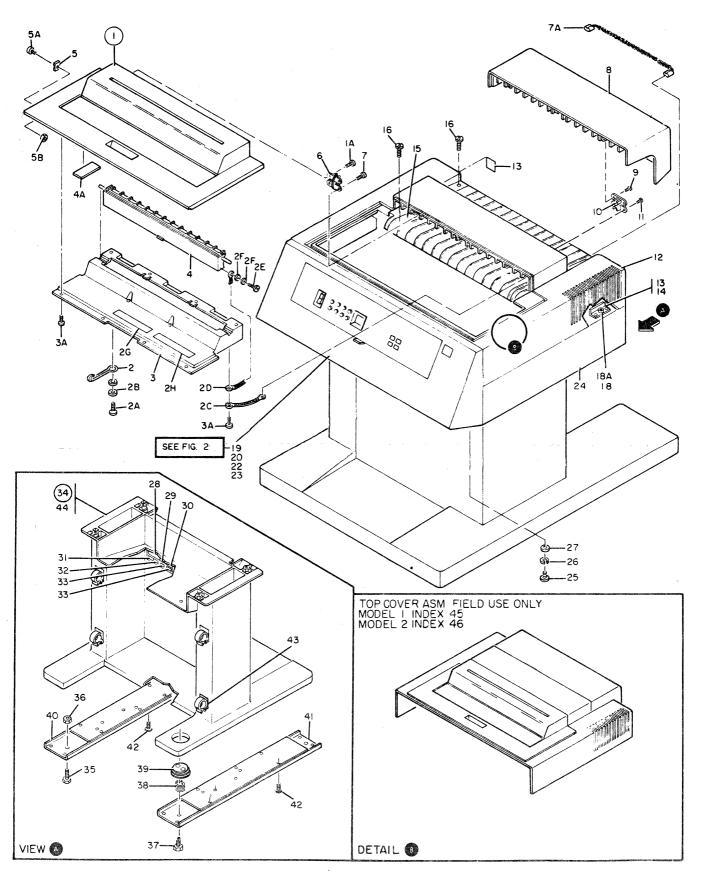
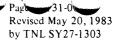


FIGURE 1. COVER ASSEMBLY, SEE LIST 1.



COVER ASSEMBLY

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION 1 2 3 4	
1 - 46 - 46 - 46 - 46 - 46 - 46 - 46 - 46	6813974 6813975 6813976 6813978 6813979 6813980 6814199 6813982 6813983 6814200	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	TOP COVER ASSEMBLY-BELGIUM TOP COVER ASSEMBLY-CANADIAN FRENCH TOP COVER ASSEMBLY-BRAZIL PORTUGUESE TOP COVER ASSEMBLY-FINNISH TOP COVER ASSEMBLY-FRENCH TOP COVER ASSEMBLY-GERMAN TOP COVER ASSEMBLY-JAPANESE TOP COVER ASSEMBLY-JAPANESE TOP COVER ASSEMBLY-SWEDISH NOTE:TOP COVER ASSEMBLY MUST BE ORDERED FOR ALL MACHINES WITH P/N 6026134 REFERENCE 1-2C.	
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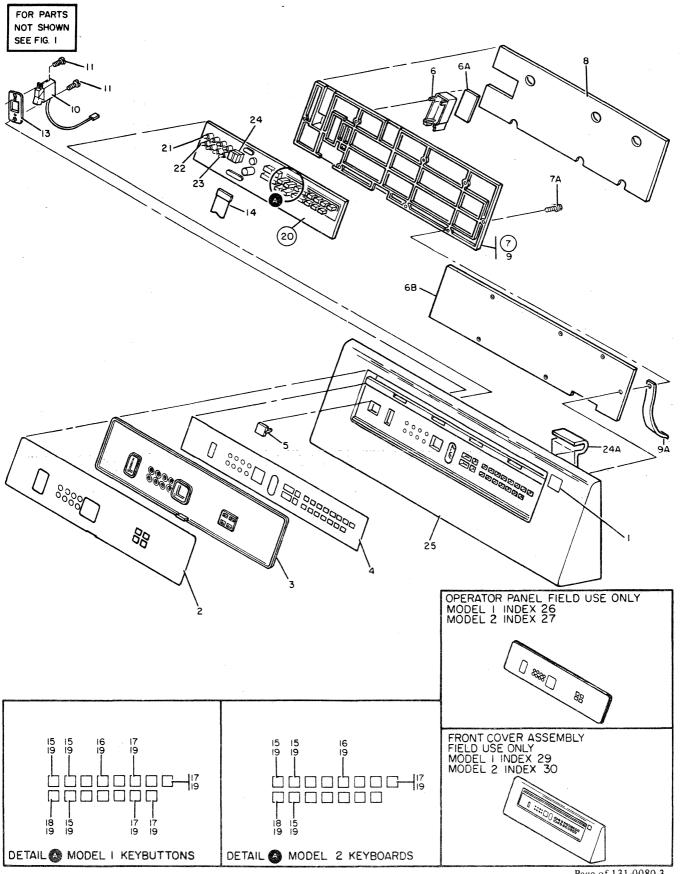


FIGURE 2. OPERATOR PANEL ASSEMBLY. SEE LIST 2.

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OPERATOR PANEL ASSEMBLY

FIGURE- INDEX	PART NUMBER	UNITS PER	DESCRIPTION
NUMBER	NUMBER	ASM.	1 2 3 4
2 -	NO NO.	REF	OPERALOR PANEL ASSEMBLY-MODEL 1
-	NO NO.	REF	OPERATOR PANEL ASSEMBLY-MODELS 2 AND 2C
İ			FOR NEXT HIGHER ASM SEE FIGURE 1-19
i			FOR ILLUSTRATION SEE FIGURE 2
- 1	6341072	1	. LOGO-MODEL 1
- 1	6341070	1	. LOGO-MODEL 2
- 2	8678496	1	. OPERATOR DECAL-MODEL 1-ENGLISH/JAPANESE
- 2	8678497	1	. OPERATOR DECAL-MODEL 1-GERMAN
- 2	8678498	1	OPERATOR DECAL-MODEL 1-FRENCH
- 2	8678499	1	. OPERATOR DECAL-MODEL 1-ITALIAN . OPERATOR DECAL-MODEL 1-SPANISH
- 2	8678500 6026119	1	. OPERATOR DECAL-MODEL 1-SPANISH . OPERATOR DECAL-MODEL 1-CANADIAN FRENCH
- 2	8678487	1	. OPERATOR DECAL-MODEL 2-ENG JAPANESE
- 2	8678488	î	OPERATOR DECAL-MODEL 2-GERMAN
- 2	8678489	î	. OPERATOR DECAL-MODEL 2-FRENCH
- 2	8678490	ī	
- 2	8678491	ī	
- 2	6026117	ī	. OPERATOR DECAL-MODEL 2-CANADIAN FRENCH
- 3	1989734 NP	1	. COVER, FRONT
-			NOTE: ORDER CORRECT P/N FROM 2-26 OR 2-27
			TO REPLACE THIS PART
- 4	8678503	1	. SUPERVISOR DECAL-MODEL 1-ENGLISH/JAPAN
- 4	8678504	1	. SUPERVISOR DECAL-MODEL 1-GERMAN
- 4	8678505	1	. SUPERVISOR DECAL-MODEL 1-FRENCH
- 4	8678506	1	
- 4	8678507	. 1	. SUPERVISOR DECAL-MODEL 1-SPANISH
- 4	6026120	1	. SUPERVISOR DECAL-MODEL 1-CANADIAN FREECH
- 4	867839 3	1	. SUPERVISOR DECAT-MODEL 2-ENGLISH/JAPAN
- 4	8678394	1	. SUPERVISOR DECAL-MODEL 2-GERMAN
- 4	8678395	1	. SUPERVISOR DECAL-MODEL 2-FRENCH
- 4	8678396	1	. SUPERVISOR DECAL-MODEL 2-ITALIAN
- 4	8678397	1	. SUPERVISOR DECAL-MODEL 2-SPANISH
- 4	6026118	1	. SUPERVISOR DECAL-MODEL 2-CANADIAN FRENCH
- 5	1989692	1 1	. FILLER-REPLACES DECADE SWITCH FOR MOD 1 . CABLE ASM-DECADE SWITCH-MODEL 2 ONLY
- 5	1989693	1	FOR CABLE COMPONENT PARTS SEE FIGURE 9
- 6	6341067 NP	1	. COVER
	0342007 111		NOTE: ON NEWER MACHINES THIS COVER IS BUILT
1			INTO THE REAR COVER, ORDER REAR COVER
			REFERENCE 2-7.
- 6A	138754	1	. LABEL, WARNING VOLTAGE PRESENT-ENGLISH
- 64	8674532	1	. LABEL, WARNING VOLTAGE PRESENT-JAPANESE
- 6A	6812831	1	. LABEL, WARNING VOLTAGE PRESENT-CANADA
- 6A	8544482	1	. LABEL, WARNING VOLTAGE PRESENT-BELGIUM
- 6A	6825818	1	. LABEL, WARNING VOLTAGE PRESENT-FINNISH
- 6A	6812828	1	. LABEL, WARNING VOLTAGE PRESENT-FRENCH
- 6A	6812832	1	. LABEL, WARNING VOLTAGE PRESENT-GERMAN
- 6A	6812830	1	. LABEL, WARNING VOLTAGE PRESENT-ITALIAN
- 6A	8544457	1	. LABEL, WARNING VOLTAGE PRESENT-NORWEGIAN
- 6A	8551903	1	. LABEL, WARNING VOLTAGE PRESENT-SWEDISH
- 6B	6026185	1	. INSULATOR
- 7	8678348	1	. REAR COVER, OPERATOR PANEL
			NOTE: WHEN ORDERING THIS PART THE CORRECT
			LABEL MUST BE ORDERED ALSO.
}		1	REFERENCE 2-6A
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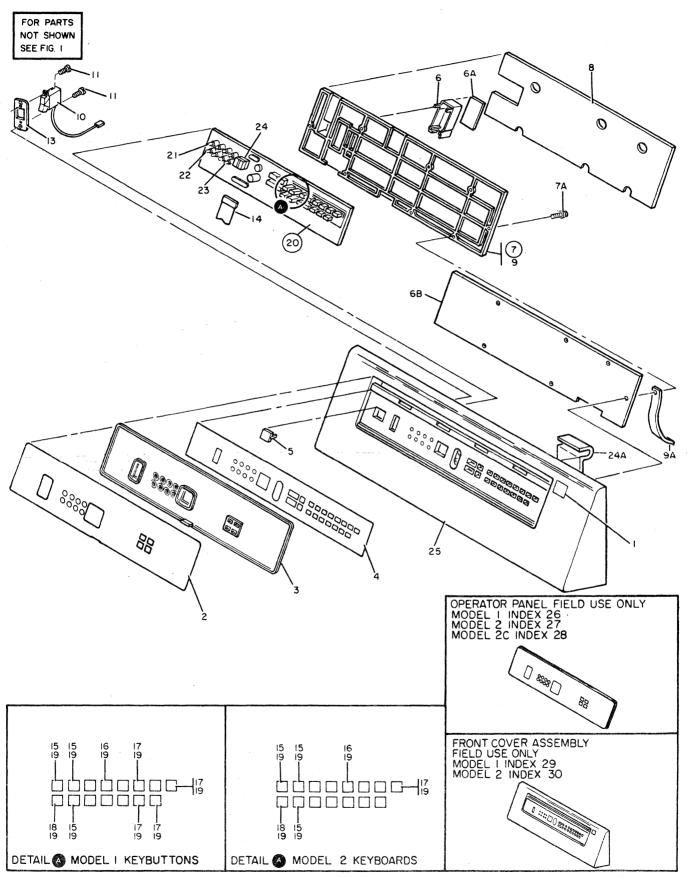


FIGURE 2. OPERATOR PANEL ASSEMBLY. SEE LIST 2.

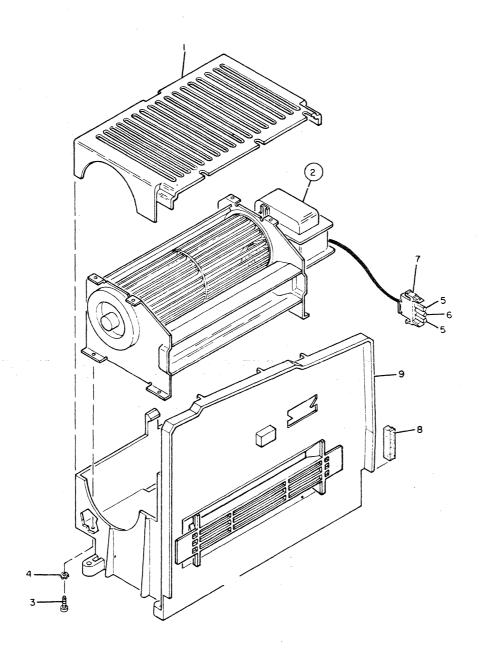
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FINAL ASSEMBLY

FIGURE-	PART	UNITS PER	DESCRIPTION	The same of the sa
INDEX NUMBER	NUMBER	ASM.	1 2 3 4	
3 - 36	8678408	1	. 'CAM(OLD STYLE)	
- 37	8678410	1	. FOAM(OLD STYLE)	
- 37	6026235	1	. FOAM(NEW STYLE)REPLACES 3-36,3-37 & 3-38	
- 38	86784 09	1	. FOAM(OLD STYLE)	
- 39	25342 5	1	. JUMPER	
- 40	1673724	1	. SCREW, HEX CAP HD-M4 X 12 LG	ATT PT
- 41	1622347	1	LOCKWASHER EXT STAR- M5, 10 OD X .6	ATT PT
- 42 - 43	1622305	1	. WASHER,FL- M5 10 OD X 1 THK . NUT,DBL CHAMFERED HEX M4 X 3.2 THK	ATT PT
- 44	1622403 1621197	i	. SCREW, PAN HD-M4 X 6 LG	ATT PT
- 45	1622346	i	. LOCKWASHER, EXT STAR- M4, 8 OD X .5	ATT PT
- 46	6814221	1	. PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2	7
- 46	6814223	1	. PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2	
- 46	6026294	1	. PRINTER ASSEMBLY, 120V, 60HZ-MODEL 1/2	
- 46	6026295	1	PRINTER ASSEMBLY,230V,50HZ-MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 5	
- 47	6341227	4	. SCREW, HEX WSHR HD	ATT PT
- 48	8678383	4	. WASHER, FLAT	ATT PT
- 49	1989699	4		
- 50	8678382	4	. BUSHING	
- 51	8678383	2	. WASHER, FLAT	
- 52	2525948	1	. SHITCH ASM	
	1/07/10		NOTE: USED ONLY ON OLD STYLE MACHINES	The state of the s
- 53 - 54	1621618 1622401	2	. SCREW . NUT, DBL CHAMFERED HEX M3 X 2.4 THK	ATT PT
- 55	1621813	1	. SCREW, SELF TAP HEX HD M4 X 16 LG	ALLPI
- 56	8678438	1	. SCREATSELF TAP HEA HO 114 A 16 LG	
- 50	0070430	1	NOTE: USED ONLY ON OLD STYLE MAGHINES	
- 57	1989706	2	. BRACKET	
- 58	7838642	3	. SCREW, SELF TAP HEX WSHR HD-M4.7 X 10LG	ATT PT
1			NOTE:WILL BE GTY OF 4 ON MACHINES WITHOUT SWITCH ASM	7
- 59	1989697	1	. GUIDE, PAPER IN	
- 61	6814230	1	. CABLE ASM-INTERFACE-MODEL 2	
- 62	1621197	1	FOR CABLE COMPONENT PARTS SEE FIGURE 9 . SCREW, PAN HD-M4 X 6 LG	ATT PT
- 63	1622346	1	. LOCKWASHER, EXT STAR-M4	ATT PT
- 64	1989707	1	. CABLE ASM-INTERFACE-MODEL 1	
			FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 65	8678445	1	. RETAINER	
- 66	1138167	1	. BUSHING, STRAIN RELIEF	
- 67	но но.	1	. LINE CORD ASM	
	0/70//7	_	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
- 68	8678445	1	. RETAINER	
- 69 - 70	5406084 8678341 NP	1 1	. BUSHING, STRAIN RELIEF . COVER, BASE	
- /0	00/8341 NP		. COVERIDADE	
,		1 1		

FOR PARTS NOT SHOWN SEE FIG. 3 SHEET I



BLOWER UNIT ASSEMBLY

FIGURE-		UNITS		
INDEX NUMBER	PART NUMBER	PER	DESCRIPTION 1 2 3 4	·
4 - - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9	1989683 6341226 6026122 244049 1622345 1471027 2451131 1847526 6341246 6341225	REF 1 1 2 2 1 1 1 1	BLOWER UNIT ASSEMBLY FOR NEXT HIGHER ASM SEE FIGURE 3-1 FOR ILLUSTRATION SEE FIGURE 4 COVER BLOWER ASSEMBLY SCREW, BIND HD, SELF TAP- 4-40 X 0.312 LG LOCKWASHER EXT STAR- M3.5, 7 OD TERMINAL, PIN TERMINAL, PIN CONNECTOR, PLUG- 3 POSITION SEAL, FOAM HOUSING, LOWER NOTE: WHEN ORDERING THIS PART THE CORRECT LABEL MUST BE ORDERED ALSO. REFERENCE 3-24.	ATT PT ATT PT

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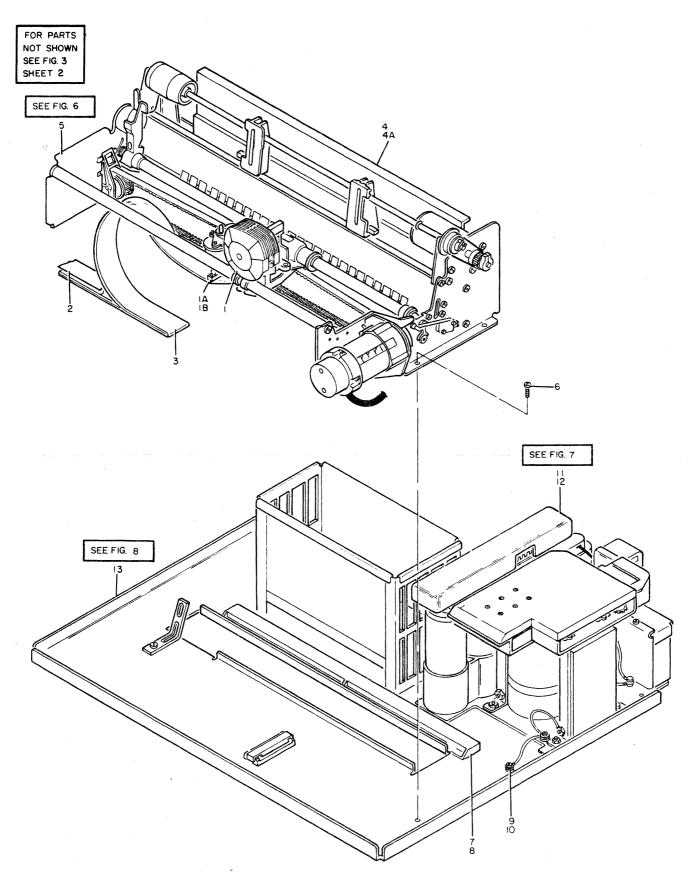
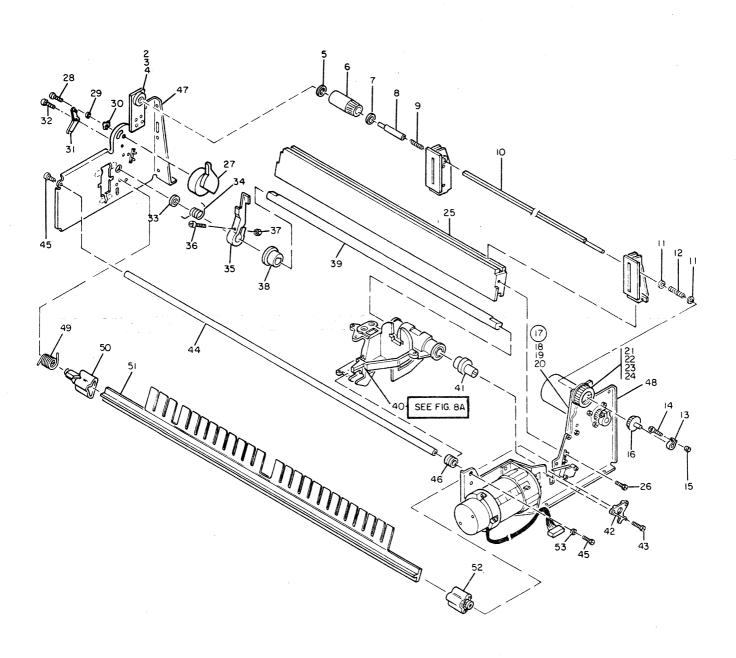


FIGURE 5. PRINTER ASSEMBLY. SEE LIST 5.

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MECHANICAL STRUCTURE ASSEMBLY

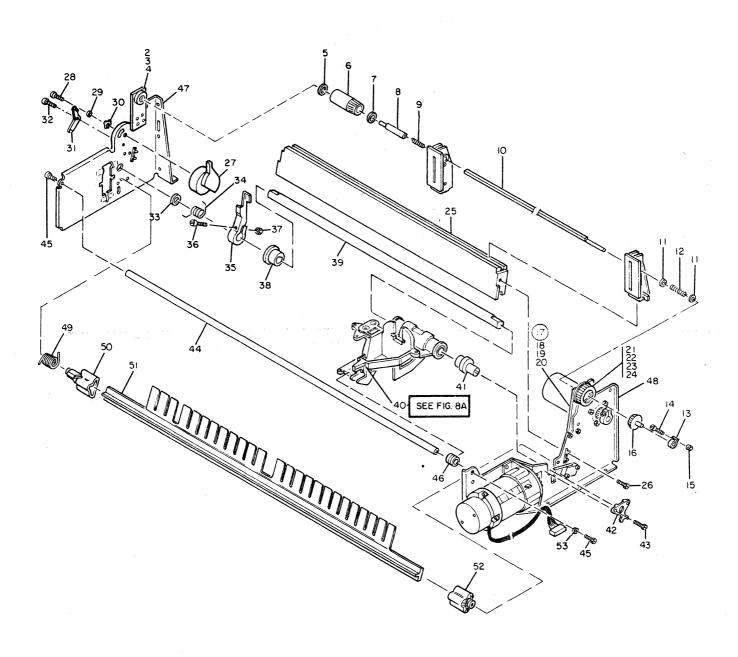
FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION 1 2 3 4
6 -	6341076 6026248	REF	MECHA: CAL STRUCTURE ASSEMBLY (CLD STYLE)-MCDEL 1/2 MECHANICAL STRUCTURE ASSEMBLY (NEW STYLE)-MCDEL 1/2 FOR NEXT HIGHER ASSEMBLY SEE FIGURE 5-5 FOR ILLUSTRATION SEE FIGURE 6 NOTE:WHEN ORDERING THIS PART, THE CORRECT LABELS MUST BE ORDERED ALSO. REFERENCE 3-34A AND 3-35
- 4 - 6 - 7	6814261 6026241 7838592	1 1 1	 FINGER ASM IDLER ASM(NEW STYLE MODELS 1 AND 2) MOTOR-PAPER FEED PART OF MECHANICAL STRUCTURE SUB ASSEMBLIES
- 8 - 9 - 9	6814270 NO NO. NO NO.	3 1 1	FOR DETAIL BREAKDOWN SEE FIGURE 6B • SCREW, HEX HD-M4 X 12 LG • TRACTOR DRIVE ASM(OLD STYLE) MODEL 1/2 • TRACTOR DRIVE ASM(NEW STYLE) MODEL 1/2 FOR DETAIL BREAKDOWN SEE FIGURE 64
-10	.CM DM	1	• MECHANICAL STRUCTURE SUB ASSEMBLIES FOR DETAIL BREAKDOWN SEE FIGURE 63



TRACTOR DRIVE ASSEMBLY

INDEX	PART				
	NUMBER	PER	DESCRIPTION		
NUMBER		ASM	1 2 3 4		
6A-	NO NO.	REF	TRAT OR DRIVE ASM(OLD STYLE)MODEL 1/2		
-	NO NO.	REF	TRACTOR DRIVE ASM(NEW STYLE)MODEL 1/2		
1	110 110.	"-	FOR NEXT HIGHER ASM SEE FIGURE 6-9		
			FOR ILLUSTRATION SEE FIGURE 6A		
1		1 1	NOTE: TO DETERMINE WHICH PARTS TO ORDI	FD.CHECK	
		1 1	FOR BRONZE BUSHING IN RIGHT PLAT		
l			BRACKET (DLD STYLE ONLY) REFERENCE		
- 1	6026196	1	. PLATE ASM-LEFT	CE OA-17	
- 2	1621614	3	. SCREW, HEX CAP HD-M3 X 8'LG	ATT PT	
- 3	1622316	3	. WASHER, SPRING-M3 6.2 OD X 0.8 THK	ATT PT	
- 4	1622302	3	. WASHER, FL-M3 7 OD X 0.5 THK	ATT PT	
- 5	6026199	1	. BEARING, THRUST (NEW STYLE ONLY)	ALL FI	
- 6	6026195	1	. CYLINDER, UNIVERSAL		
- 7	6026194	i	. YOKE, UNIVERSAL		
- 8	6026193	1			
- 9		i	. HUB, UNIVERSAL		
- 1	1989775	1 - :	. SPRING, HUB(OLD STYLE)		
- 9	6813950	1	. SPRING, HUB(NEW STYLE)		
- 10	6026201	2			
- 11	7838573		. WASHER, FLAT M3- 7 OD		
- 12	6814276	1	. SPRING, PAPER FEED CLUTCH(OLD STYLE)		
- 12	6813949	1			
- 13	7838591	1	. COLLAR		
- 14	1621167	1	. SCREW, PAN HD-M2.5 X 20 LG	ATT PT	
- 15	1622399	1	. NUT, PLAIN HEX-M2.5	ATT PT	
- 16	6026192	1	. SPLINE GEAR		
- 17	6026198	1	· · · · · · · · · · · · · · · · · · ·		
- 17	6026197	1	. PLATE ASM-RIGHT(NEW STYLE)		
- 18	1621614	, 3	. SCREW, HEX HD CAP M3 X 8 LG(OLD STYLE)	ATT PT	
- 18	68142 65	! 4	. SCREW, HEX HD CAP M3 X 8 LG(NEW STYLE)	ATT PT	
- 19	1622316	3	. WASHER, SPRING-M3 6.2 OD X 0.8 THK	ATT PT	
		Ì	(OLD STYLE ONLY)		
- 20	8674518	3	. WASHER, FLAT M3-10 OD(OLD STYLE ONLY)	ATT PT	
- 21	1126839	1	· · E-CLIP	ATT PT	
- 22	6814275	1	WASHER, FLAT M4-28 OD (OLD STYLE)		
- 22	8674552	1	COVER, BEARING (NEW STYLE)		
- 23 '	NO NO.	1	BEARING(NEW STYLE ONLY)		
- 24	6026202	1	PULLEY, SPLINE(OLD STYLE)		
- 24	6026203	1	PULLEY, SPLINE (NEW STYLE)		
- 25	6026108	1	. PLATEN		
į		1	NOTE: WHEN ORDERING THIS PART THE COR	RECT	
i			LABELS MUST BE ORDERED. REFERENCE	CE	
İ		1	3-34A AND 3-35		
- 26	6814270	4	. SCREW, HEX HD-M4 X 12 LG	ATT PT	
- 27	6341083	1	. LEVER, FORMS THICKNESS		
- 28	8674528	1	. SCREW, SELF TAP PAN HD	ATT PT	
- 29	6814229	1	. WASHER, ADJUST KNOB	ATT PT	
- 30	78 38574	1	. WASHER, SPRING WAVE	ATT PT	
- 31	6813951	1	. SPRING, DETENT		
- 32	6814264	1	. SCREW, HEX HD-M3 X 6 LG	ATT PT	
- 33	7838571	1	. BEARING, THRUST		
- 34	6813954	1	. SPRING-PAPER TENSION		
- 35	6341075	ī	. LEVER, BAIL OPEN		
- 36	1621495	ī	. SCREW, SPLINE SOC HD-M3 X 12 LG	ATT PT	
- 37	1622401	ī	. NUT, PLAIN HEX-M3 X 5.5 FL W	ATT PT	
- 38	8674561	1	. ENDCAP, FRONT BAR-LEFT	err # #	
- 39	8674559	ī	. BAR, FRONT GUIDE		
- 40	6814248	ī	. CARRIER ASSEMBLY-MODEL 1/2		
			FOR DETAIL BREAKDOWN SEE FIGURE 8A		
- 41	8674560	1	. ENDCAP, FRONT BAR-RIGHT		
- 42	8674565	i	. BEARING, FRONT BAR	-	
- 43	6814265	2	. SCREW, HEX HD-M3 X 8 LG	ATT DT	
73	002-1203	١٠	. JOREN HILL HUTHER A O LO	ATT PT	
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}		i			

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TRACTOR DRIVE ASSEMBLY

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM	1 2 3 4	SCRIPTION
6A - 44 - 45 - 46 - 47 - 48 - 49 - 50 - 51 - 52 - 53	8674558 6814269 8678360 NO NO. NO NO. 6813953 8674556 6814261 8674557	1 2 1 1 1 1 1 1 1 1 1	BAR, PEAR GUIDE SCREW, HEX HD-M4 X 10 LG BEARING, REAR BAR FRAME-LEFT FRAME-RIGHT SPRING, PAPER TENSION ENDCAP, FINGER ASM L.H. FINGER ASM ENDCAP, FINGER ASM R.H. WASHER FLAT M4	ATT PT
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				•



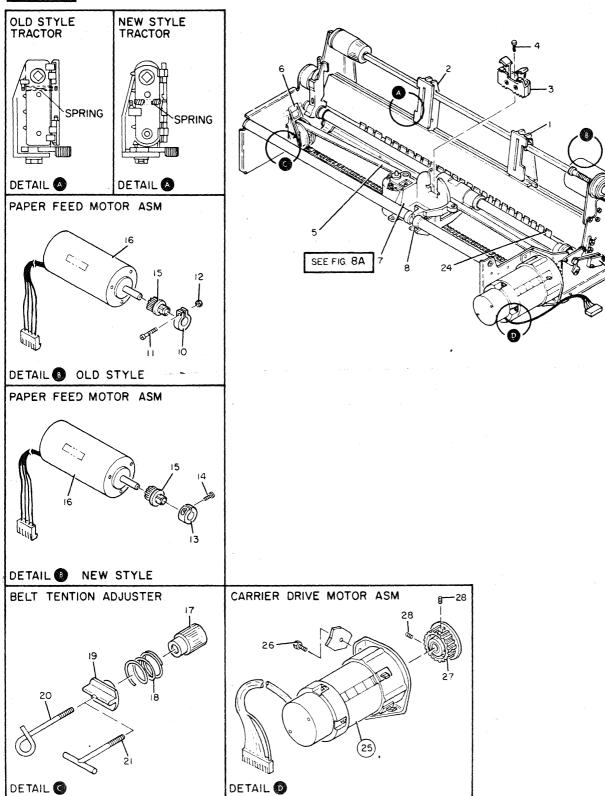
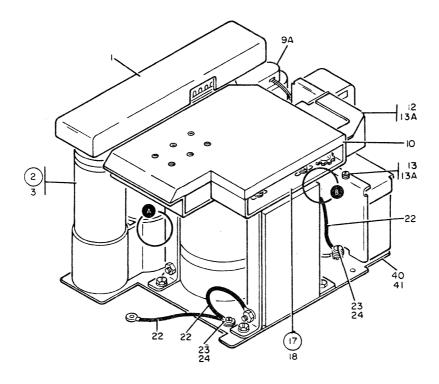


FIGURE 6B. MECHANICAL STRUCTURE SUB ASSEMBLIES. SEE LIST 6B.

MECHANICAL STRUCTURE SUB ASSEMBLIES

FIGURE-		UNITS		
INDEX	PART	PER	DESCRIPTION	
NUMBER	NUMBER	ASM.	1 2 3 4	
6B-	NO NO.	REF	MECH/: CAL STRUCTURE SUB ASSEMBLIES	
			FOR NEXT HIGHER ASM SEE FIGURE 6-4	
i			FOR ILLUSTRATION SEE FIGURE 6B	
- 1	8678365	1	. TRACTOR, PAPER FEED-RIGHT (OLD STYLE)	
- 1	1989799	1	. TRACTOR, PAPER FEED-RIGHT (NEW STYLE)	
- 2	8678366	1	. TRACTOR, PAPER FEED-LEFT (OLD STYLE)	
- 2	198979 0	1	. TRACTOR, PAPER FEED-LEFT (NEW STYLE)	
		1	NOTE: WHEN EITHER OLD STYLE TRACTOR IS	
!		1 1	ORDERED A B/M WILL BE RECEIVED	
1		!	CONTAINING BOTH NEW STYLE TRACTORS	
į		1 1	AND MANUAL UPDATES. DO NOT MIX OLD	
_			AND NEW STYLE TRACTORS.	
- 3	8678359	1 1	. CLAMP ASM-HEAD-MODEL 1/2	
- 4	6814267	1 1	. SCREW, HEX HU-M3 X 12 LG	ATT PT
- 5 !	7838570	1	. CARRIER TIMING BELT-MODELS 1 AND 2	
- 6	6814251	1	. CARRIER IDLER PULLEY ASM-MODELS 1 AND 2	
- 7	6814248	1	. CARRIER ASM-MODEL 1/2	
- 8	0470740		FOR DETAIL BREAKDOWN SEE FIGURE 8A	
- 8	8678360	1	. BEARING, BAR	
- 10	6814246 7838591	1	. BELT, TIMING	
- 10			COLLAR(OLD STYLE)	ATT DT
- 11	1621167 1622399	1	. SCREW, PAN HD-M2.5 X 20 LG . NUT, HEX-M2.5	ATT PT
- 13	6026242	i	. FLYWHEEL(NEW STYLE)	ATT PT
- 14	1621512	i	. SCREW, HEX SOC HD-M4 X 16 LG	ATT PT
- 15	6814252	i	. PULLEY, PAPER FEED MOTOR	All FI
- 16	7838592	i	. MOTOR ASM, PAPER FEED	
- 17	6814201	i	. SHOULDER, SPRING TENSION (OLD STYLE)	
	001.202	-	NOTE: THIS SHOULDER WILL BE ON MACHINES	
i			THAT HAVE A SILVER SPRING.	
- 17	8674554	1	. SHOULDER, SPRING TENSION (NEW STYLE)	
			NOTE: THIS SHOULDER WILL BE ON MACHINES	
		1 1	THAT HAVE A BLACK SPRING.	
- 18	6813952	1 1	. SPRING BELT TENSION(OLD STYLE)	
ļ		!	NOTE: COLOR OF THIS SPRING IS SILVER	
- 18	8674555	. 1	 SPRING BELT TENSION(NEW STYLE) 	
		1	NOTE: COLOR OF THIS SPRING IS BLACK	
- 19	6814277	1	. BOSS, BELT TENSION	
- 20	6814255	1	. SCREW, BELT TENSION(OLD STYLE)	
- 21	6814255	1	. SCREW, BELT TENSION (NEW STYLE)	•
. !			NOTE: ORDERING P/N 6814255 WILL RESULT IN	
	(41/6/6		LATEST LEVEL AVAILABLE	
- 22	6814260	1	. SWITCH, PLATEN GAP	ATT DT
- 23	6026264	2	. SCREW, SOC HD M2 X 14(OLD STYLE)	ATT PT
- 24 - 25	6814261	1 1	. FINGER ASM	
- 26	6814247 4814248	1 6	MOTOR ASM, CARRIER DRIVE	ATY DT
- 27	6814268 6341087	1	 SCREW, HEX HD-M4 X 8 LG PULLEY, CARRIER MOTOR-MODELS 1 AND 2 	ATT PT
- 28	1621720	2	SCREW, SET CUP PT-M4 X 6 LG	ATT PT
- 20	2022/20		TO TOMERY SET SOL THINK A SEC	
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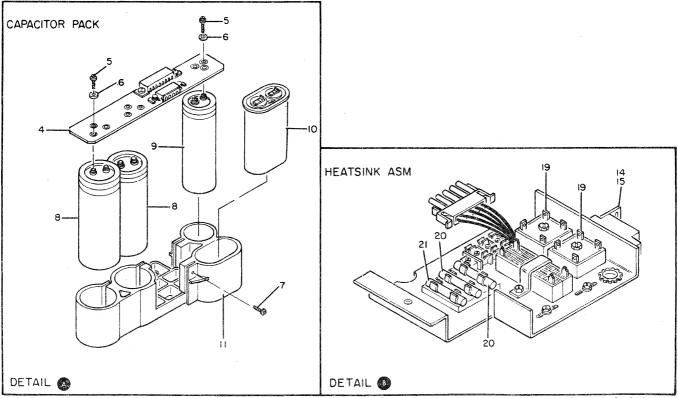
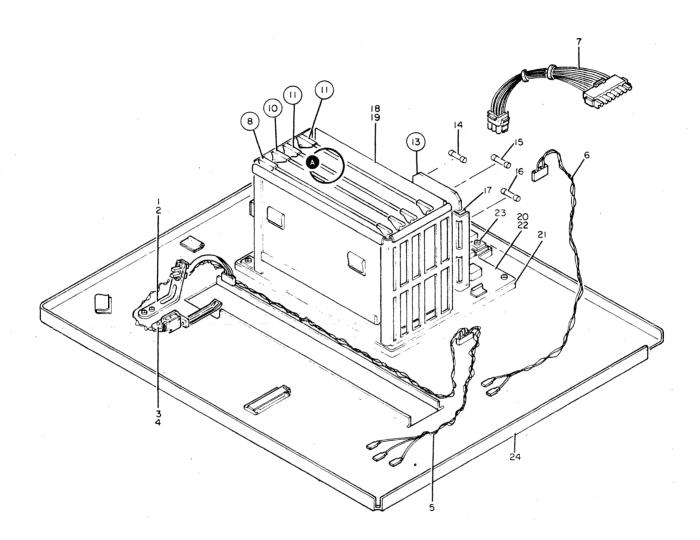


FIGURE 7. POWER SUPPLY ASSEMBLY. SHEET 1 OF 2. INDEX NOS. 1-24. SEE LIST 7.

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POWER SUPPLY ASSEMBLY

		1			
FIGURE	PART	UNITS			
INDEX	NUMBER	PER	DESCRIPTION		
NUMBER		ASM	1 2 3 4		
7 - 25	6341082	1	. RESISTOR/CABLE ASM		*
	0372006	-	FOR CABLE COMPONENT PARTS SEE FIGURE 9		
- 25A	9474594	4		ATT 17T	
	8674526		. SCREW, PAN HD-M2 X 10 LG	ATT PT	
- 25B	6814278	4	. WASHER, LOCK SPLIT M2- 4.1 OD	ATT PT	
- 26	6341079	1	. WIRING HARNESS ASSEMBLY-AC POWER		
į			FOR CABLE COMPONENT PARTS SEE FIGURE 9		
- 27	1621210	1	. SCREW, PAN HD M5 X 10	ATT PT	
- 28	1622347	1	. WASHER, LOCK EXT TOOTH M4	ATT PT	
- 29	1622319	1	. WASHER, SPLIT LK-M5 MAX OD 9.0	ATT PT	
- 30	1622305	1	. WASHER, FLAT-M5 MAX OD 10.0	ATT PT	
- 31	7838640	2	. FUSE, SLOW BLOW- 7A 100-127 VAC		
- 31	7838634	1	. FUSE, SLOW BLOW- 4A 200-240 VAC		
- 32	4412938	ī	. HOLDER, FUSE		
- 33	6429216	i			
:			. HOUSING, CONNECTOR	4 and the 100 and	
3,	6814267	2	. SCREW, HEX HD M3 X 12	ATT PT	
- 35	1622302	2	. WASHER, FLAT M3-4.1 OD	ATT PT	
- 36	1622316	2	. WASHER, LOCK SPLIT M3-5.9 OD	ATT PT	
- 37	1622401	2	. NUT, PLAIN HEX-M3	ATT PT	
- 38	6814210	1			
- 38	60°14209	1	. TRANSFORMER ASM- 50HZ		
- 39	6814274	4	. SCREW, HEX HD-M5 X 12 LG	ATT PT	
- 40	NO NO.	1	. BASE, POWER SUPPLY		
- 41	6814268	6	. SCREW, HEX HD-M4 X 8 LG		
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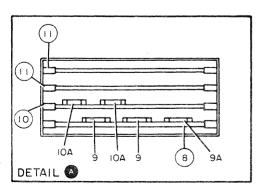
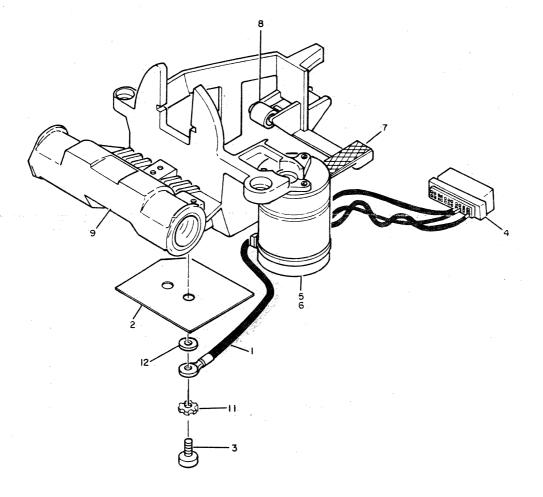


FIGURE 8. BASE ASSEMBLY. SEE LIST 8.

BASE ASSEMBLY

NUMBER D NO. 814262 814268 814257 814268 8341050 8341051 D NO. 838637	REF	BASE ASSEMBLY Color Color Color	ATT PT
814262 814268 814257 814268 841050 841052 841051	1 1 1 1 1 1	FOR ILLUSTRATION SEE FIGURE 5-13 FOR ILLUSTRATION SEE FIGURE 8 CABLE ASM-COLUMN I SENSOR FOR CABLE COMPONENT PARTS SEE FIGURE 9 SCREW, HEX HD-M4 X 8 SWITCH ASM, PAPER OUT SCREW, HEX HD-M4 X 8 CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
B14268 B14257 B14268 B41050 B41052 B41051 D NO.	1 1 1	FOR ILLUSTRATION SEE FIGURE 8 CABLE ASM-COLUMN I SENSOR FOR CABLE COMPONENT PARTS SEE FIGURE 9 SCREW, HEX HD-M4 X 8 SWITCH ASM, PAPER OUT SCREW, HEX HD-M4 X 8 CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
B14268 B14257 B14268 B41050 B41052 B41051 D NO.	1 1 1	. CABLE ASM-COLUMN 1 SENSOR FOR CABLE COMPONENT PARTS SEE FIGURE 9 . SCREW, HEX HD-M4 X 8 . SWITCH ASM, PAPER OUT . SCREW, HEX HD-M4 X 8 . CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
B14268 B14257 B14268 B41050 B41052 B41051 D NO.	1 1 1	FOR CABLE COMPONENT PARTS SEE FIGURE 9 . SCREW, HEX HD-M4 X 8 . SWITCH ASM, PAPER OUT . SCREW, HEX HD-M4 X 8 . CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
314257 314268 341050 341052 341051	1 1 1	. SCREW,HEX HD-M4 X 8 . SWITCH ASM,PAPER OUT . SCREW,HEX HD-M4 X 8 . CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
314257 314268 341050 341052 341051	1 1 1	. SWITCH ASM, PAPER OUT . SCREW, HEX HD-M4 X 8 . CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
314268 341050 341052 341051 3 NO.	1	. SCREW, HEX HD-M4 X 8 . CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	ATT PT
341050 341052 341051 3 NO.	1	CABLE ASM-PAPER OUT AND BAIL OPEN SWITCH FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	21111
341051 O NO.	1	FOR CABLE COMPONENT PARTS SEE FIGURE 9 . CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
341051 O NO.	1	. CABLE ASM-CARRIER MOTOR FOR CABLE COMPONENT PARTS SEE FIGURE 9	
о но.			
о но.			
1	!	. CABLE ASM-LOGIC BOARD TO CAPACITOR	
1	.	FOR CABLE COMPONENT PARTS SEE FIGURE 9	
	1	. CARD ASM-STEP MOTOR DRIVE **	
338593	2	FUSE, SLOW BLOW 1.5A	
330373	-	FUSE, SLOW BLOW 0.5 A NOTE: ONLY ON OLD STYLE CARDS	
о но.	3		
- 1	2		
1	2	. CARD ASM-WIRE DRIVER **	
) NO.	1	. CARD ASM-POWER SUPPLY REGULATOR **	
	1	FUSE, SLOW BLOW 8A	
1	1	FUSE, SLOW BLOW 2A	
	1	FUSE, SLOW BLOW 1A	
	2	. RETAINER, CARD	
	- 1		
	- 1		ATT PT
4			
1	- 1		ATT DT
- 1	- 1		ATT PT ATT PT
1	i		er er
		** REFER TO MAP A000 PAGES FOR CORRECT PART NUMBERS	
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	D NO. 938639 D NO. D NO. 938641 938638 938636 D NO. 914271 978402 D NO. 9314273 D NO.	338639 2 0 NO. 2 0 NO. 1 338641 1 338638 1 338636 1 0 NO. 2 0 NO. 1 314271 3 578402 1 0 NO. 1 314271 4 314271 4	1 . CARD ASM-CARRIER MOTOR DRIVER ** 38639 2 FUSE, SLOW BLOW 2.5 A C NO. 1 . CARD ASM-WIRE DRIVER ** C NO. 1 . CARD ASM-POWER SUPPLY REGULATOR ** 38641 1 FUSE, SLOW BLOW 8A 38638 1 FUSE, SLOW BLOW 2A 38636 1 FUSE, SLOW BLOW 1A C NO. 2 . RETAINER, CARD C NO. 1 . CARD CAGE ASM 314271 3 . SCREW, HEX HD-M4 X 16 578402 1 . CARD ASM-LOGIC D NO. 1 . INSULATOR, LOGIC BOARD 314271 4 . SCREW, HEX HD-M4 X 16 314273 6 . SCREW, HEX HD-M4 X 16 314273 6 . SCREW, HEX HD-M4 X 25 D NO. 1 . BASE, PRINTER ** REFER TO MAP A000 PAGES FOR CORRECT

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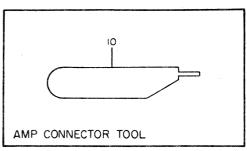


FIGURE 8A. CARRIER ASSEMBLY-MODEL 1/2. SEE LIST 8A.

CARRIER ASSEMBLY-MODEL 1/2

FIGURE-		UNITS				
INDEX NUMBER	PART NUMBER	PER	DESCRIPTION 1 2 3 4			
8A- - 1 - 2 - 3 - 4 - 5	NO NO. 6814250 1621614 8674562 6814249	REF	CARRI; ASSEMBLY-MODEL 1/2 FOR NEXT HIGHER ASSEMBLY SEE FIGURE 6A-40 AND 6B-7 FOR ILLUSTRATION SEE FIGURE 8A GROUND WIRE ASM INTERRUPTER PLATE SCREW,HEX HD-M3 X 6 LG HOUSING,CONNECTOR MOTOR,RIBBON DRIVE NOTE:IF AN AMP CONNECTOR TOOL P/N 6026107	,	PŢ	
- 6 - 7 - 8 - 9 - 10	1621614 6429224 6813958 8674563 6026107 1622344 8674518	3 1 1 1 AR	. TAPE,RUBBER- 45 MN . SPRING,BEARING . SHUTTLE,BEARING ASM	ATT	PΤ	
					*	
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